

KENWOOD
HI/FI STEREO COMPONENTS

SERVICE MANUAL

**KX-1060
(KX-1006)**



STEREO CASSETTE DECK

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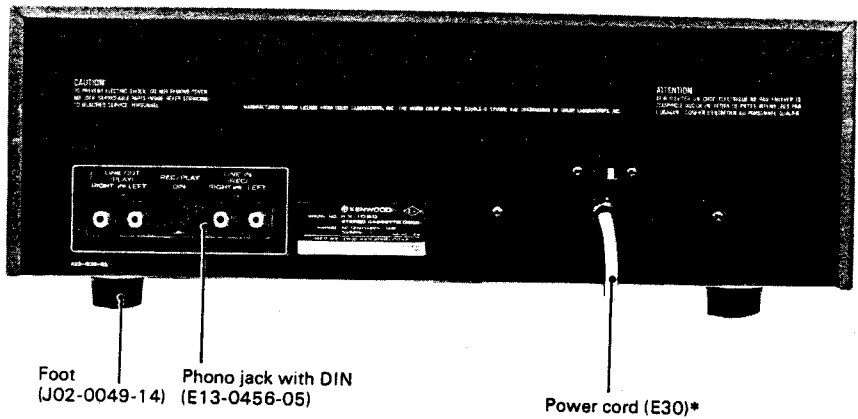
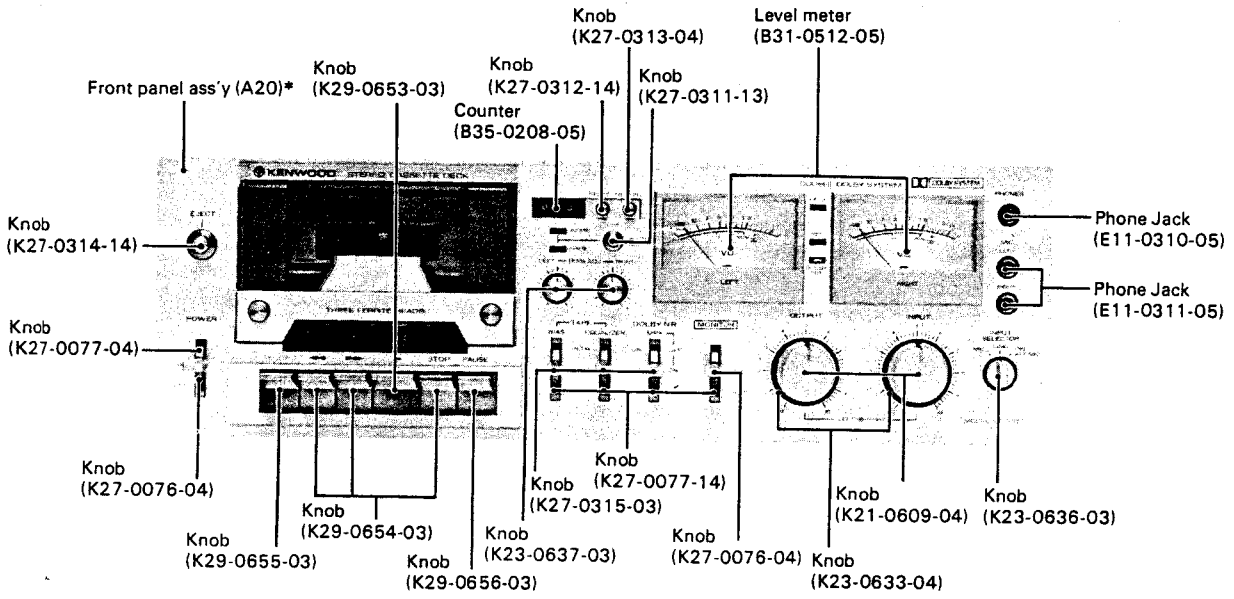
Note:

Component and circuitry are subject to modification to insure best operation under differing local conditions. This manual is based on the U.S. (K) standard, and provides information on regional circuit modification through use of alternate schematic diagrams, and information on regional component variations through use of parts list.

Region	Code
U.S.A.....	K
Canada.....	P
PX.....	U
Australia.....	X
Europe.....	W
England.....	T
South Africa.....	S
Other Areas.....	M
Audio Club (KX-1006).....	H

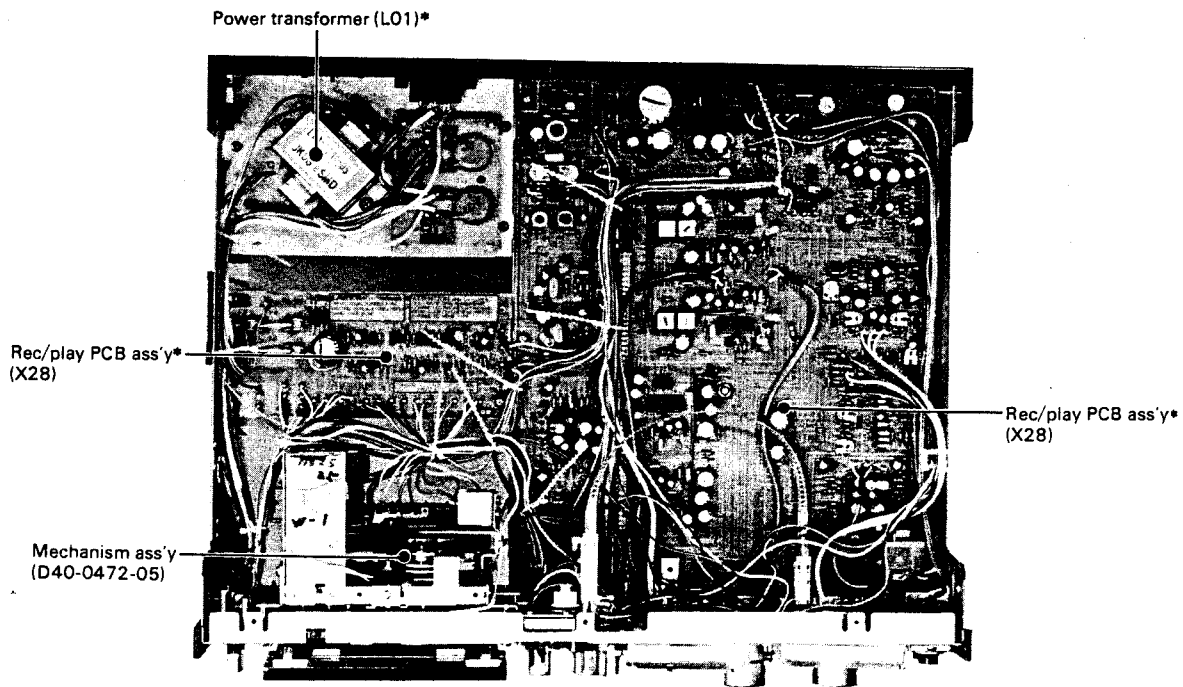
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EXTERNAL VIEW



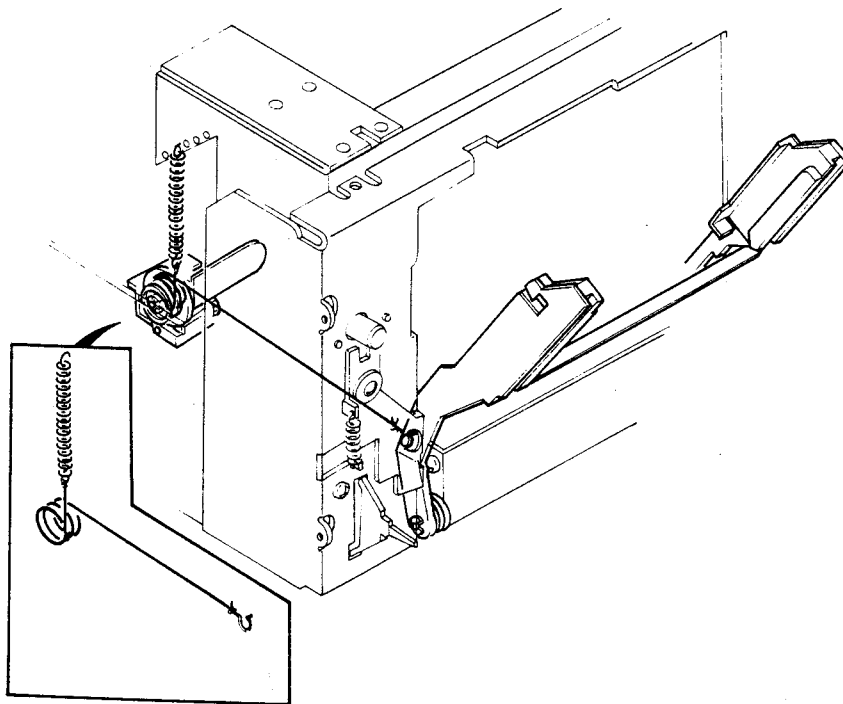
* Refer to Parts List.

INTERNAL VIEW/CORD STRINGING FOR EJECT MECHANISM

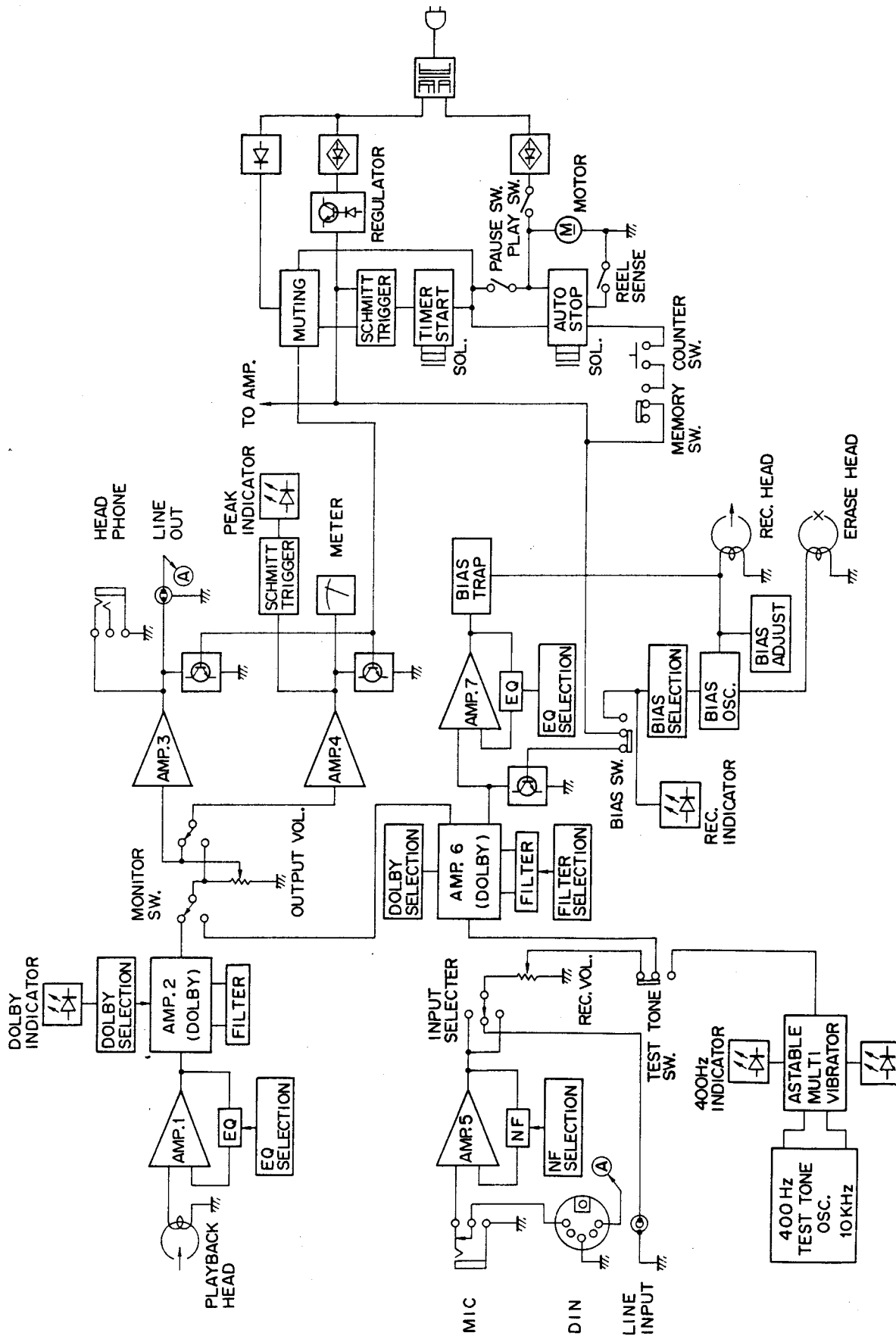


* Refer to Parts List.

CORD STRINGING FOR EJECT MECHANISM

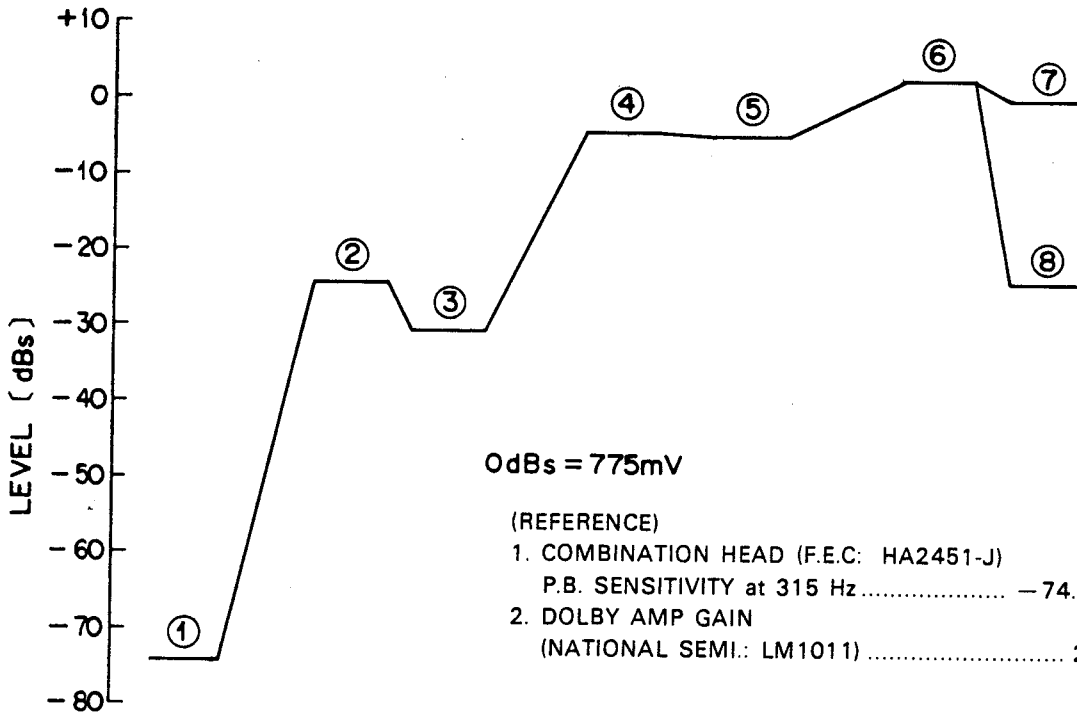


BLOCK DIAGRAM

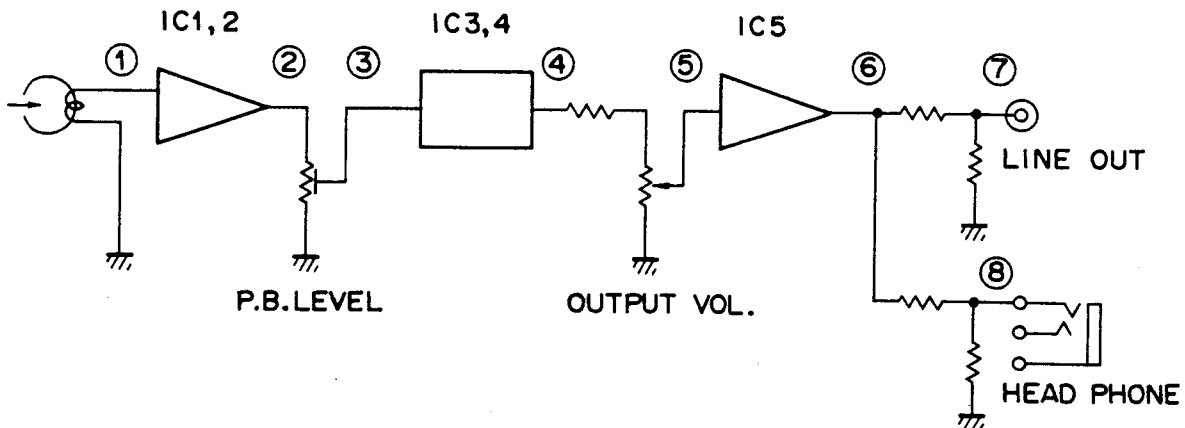


LEVEL DIAGRAM (1)

PLAYBACK LEVEL DIAGRAM at 315 Hz (OUTPUT VOL.: MAX)

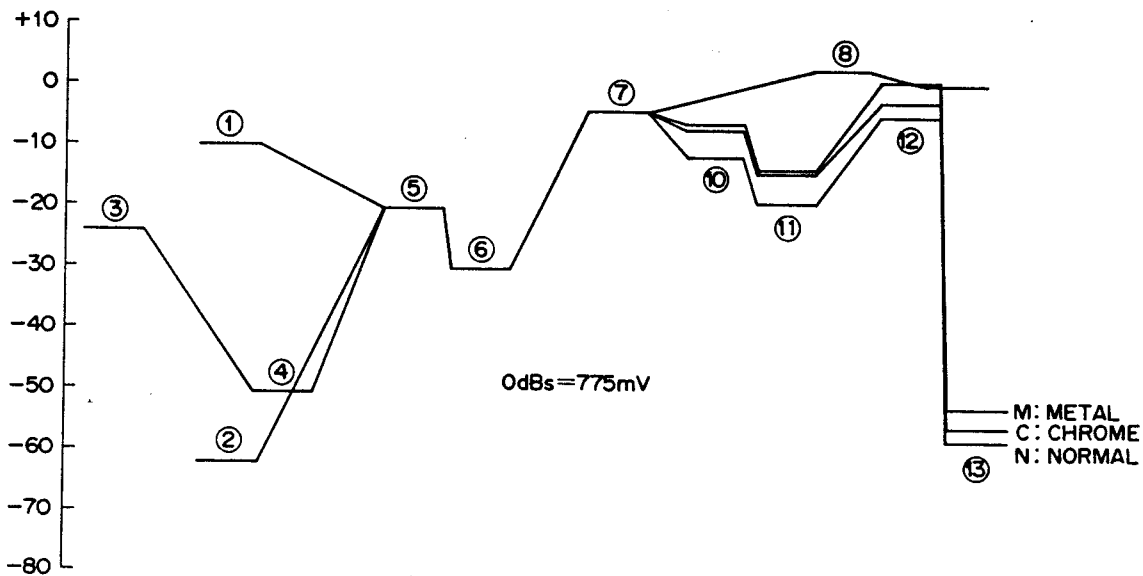


NO.	LEVEL (dBs)
1	-74.2
2	-24.5
3	-30.5
4	-4.5
5	-4.9
6	+2.5
7	0
8	-24.0



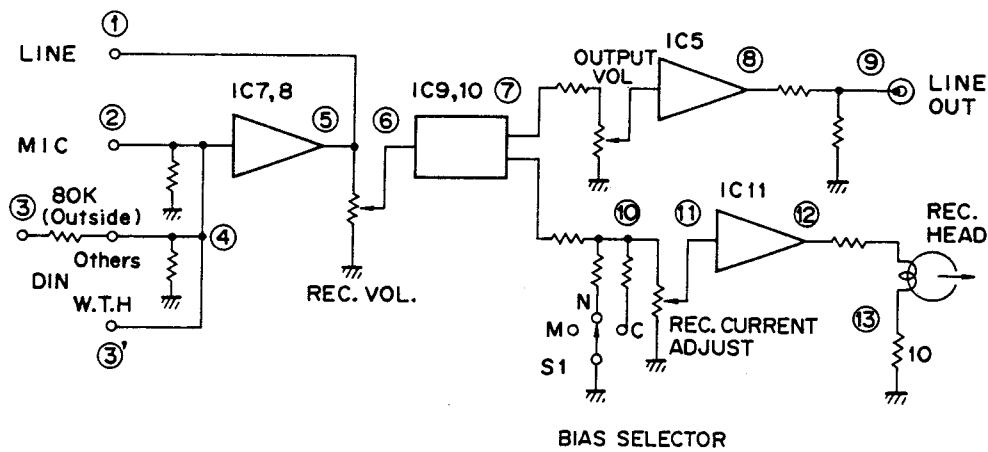
LEVEL DIAGRAM (2)

REC. LEVEL DIAGRAM at 315 Hz (OUTPUT VOL.: MAX)



③'..... 0.08 mV/kΩ at REC. VOL. MAX when LINEOUT LEVEL ⑨ indicates +4 dBs.

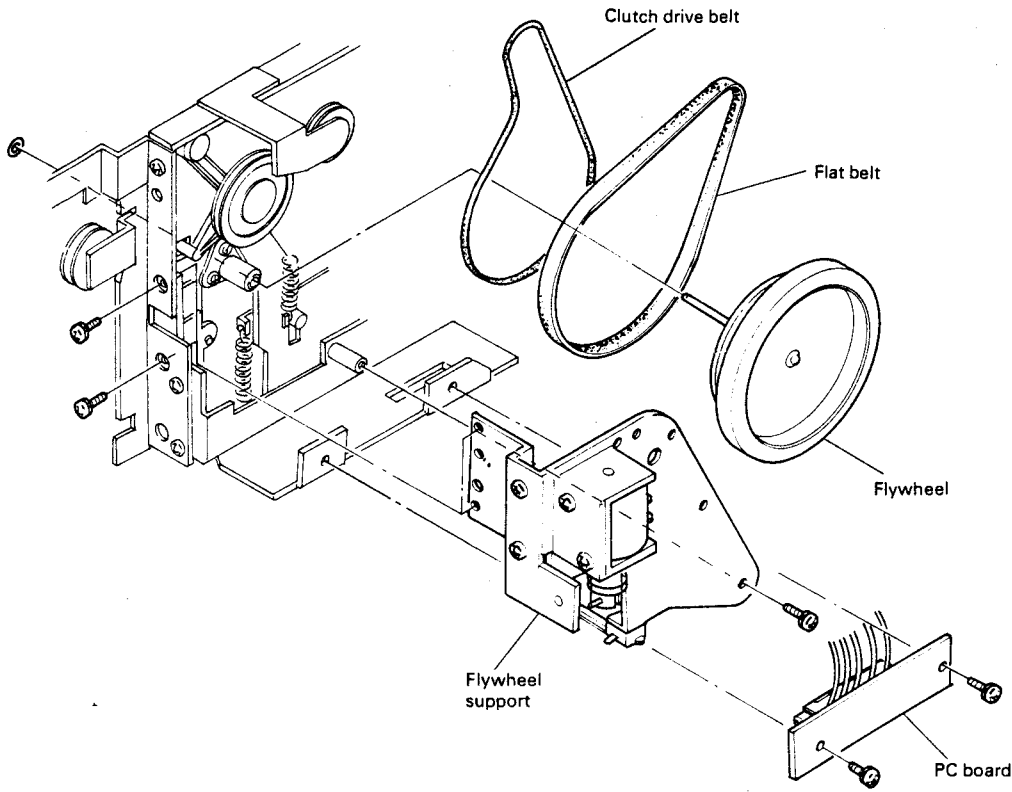
NO.	LEVEL (dBs)
1	-10
2	-62
3	-24
4	-50.5
5	-20.5
6	-30.5
7	-4.5
8	+2.5
9	0
10	M -6.5
	N -11.8
	C -7.3
11	M -13.8
	N -19.3
	C -14.6
12	M +0.6
	N -5.0
	C -2.8
13	M -53.1
	N -58.7
	C -56.5



1. BELT

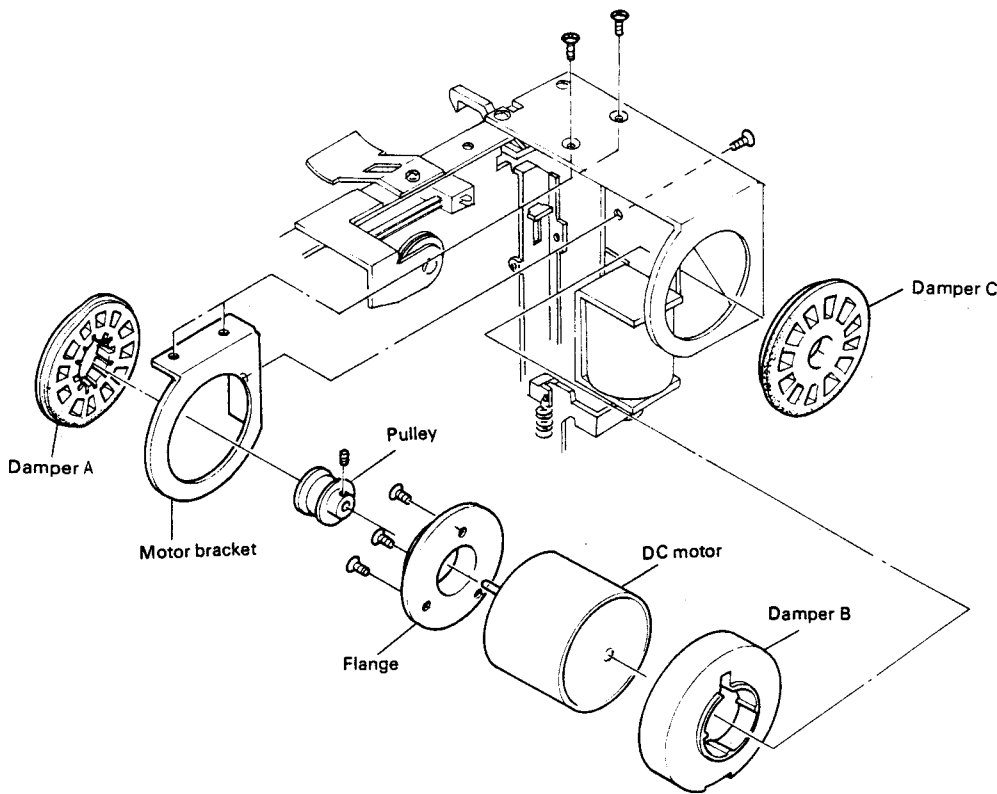
REPLACEMENT

1. Remove the PC board.
2. Remove the flywheel support.
3. Remove the flywheel.
4. The belts can be replaced.



2. DC MOTOR

Replace the DC motor as shown in the illustration.



CIRCUIT DESCRIPTION

I. Three-Head Configuration

The KX-1060 employs the three-head configuration, with three independent ferrite heads being used for record, playback and erase. The record and playback heads are combined into a single head assembly.

With the BIAS selector in the Metal Tape position, the bias current is approx. 2.5 times as large as that for normal tapes. In order to prevent head core saturation due to this large bias current, the KX-1060 uses material with a high-saturation flux density for its magnetic heads. The record head has a gap length of 5.5 μm to give a high saturation level, while the playback head has a gap length of 1 μm for improved high-frequency response.

II. Advantage of the Three-Head Configuration

1. Performance

An independent record and playback head configuration permits optimum gap lengths for each head. This contributes to reduced distortion, increased saturation level, and widened dynamic range at high frequencies.

2. Feature

Recordings can be monitored by the playback head immediately after they have been made. The KX-1060 has a Fine Bias Tuning control which utilizes this simultaneous record/monitoring capability.

III. Auto Stop

In the playback, fast forward, and rewind modes, sensor switch S11 mounted on the take-up reel base repeatedly switches ON and OFF as the reel base rotates. This causes C168 to repeat charging and discharging, keeping Q32 ON. At this time, Q29, Q30, and Q33 are ON, OFF, and OFF respectively to maintain the Auto-Stop plunger inactive. When the tape is fully taken up, the reel base stops rotation so that the sensor switch becomes inoperative.

As a result, C168 is no longer charged, so Q32 switches OFF. This causes C166 to discharge through Q29, pulling down the base of Q29 to ground potential. Consequently Q29, Q30, and Q33 are turned OFF, ON, and ON respectively, causing the Auto-Stop plunger to operate to release the relevant control button.

The above sequence can be checked with an oscilloscope.

IV. Timer Stand-by

The Timer Stand-by circuit releases the Pause mode when the power to the deck is turned ON.

When the power to the unit is turned ON, C155 is charged (the charging time corresponds to timer start time.). This turns Q17 ON and Q18 OFF, causing Q31 to turn ON through C170. As a result, Q34 is turned ON to operate the timer standby plunger. This releases the Pause mode and puts the deck into another transport mode. A +B voltage is supplied to the base of Q29 through Pause switch S13 until the reel base assembly

starts rotating. This prevents the Auto Shut-Off feature from being activated. The above sequence can be checked with an oscilloscope.

V. Memory Index

Counter switch S14 is turned ON only when the hundreds digit of the counter indicates "9". When tape is rewound to "999" with Memory switch S15 depressed, S14 is turned ON. This supplies a +B voltage to the base of Q28 via C169 to turn Q28 ON. As a result, the Auto Stop circuit activates to stop tape transport.

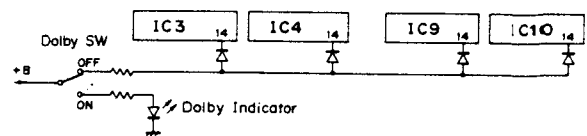
VI. Test Tone

Dual-channel operational amplifier IC12 acts as 2 phase shift oscillators. The oscillator indicated by an odd number oscillates at 400 Hz, while that indicated by an even number oscillates at 10 kHz. Q13 and Q14 constitute an astable multivibrator which produces square wave oscillations with alternate periods of 2 and 4 seconds. These square-wave signals are used to switch Q11, Q12, Q15, and Q16 (Q15 and 16 drive LED indicators.). As a result, 400 Hz and 10 kHz signals appear across variable resistor VR16 (test tone adjustment) alternately for 2 seconds and 4 seconds respectively. At the same time, the green and red LEDs are driven by Q11 and Q12 alternately for 2 and 4 seconds respectively.

While the test tone circuit is operating, Q3 and Q4 are turned ON to increase VU meter amplifier gain by approx. 20 dB.

This test tone is used for bias current fine adjustment to adjust record/playback frequency responses of individual tapes so that they are flat.

VII. Dolby ON/OFF Switching

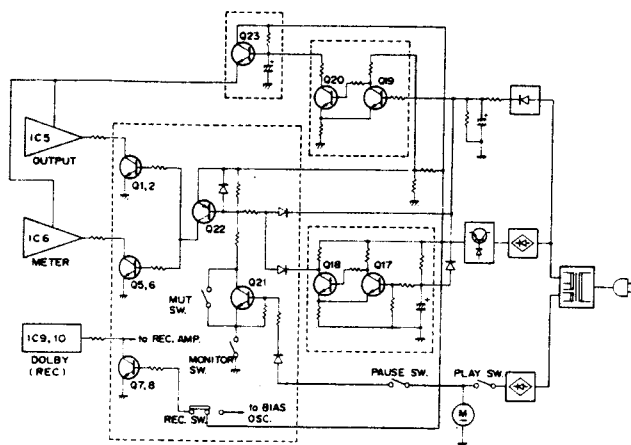


As shown in the above figure, the Dolby NR circuit is turned ON or OFF by removing or applying a +B voltage from or to pin 14 of the Dolby NR ICs (NS LM101 1). In this switching system, pin 7 (or pin 3), which has conventionally been used for Dolby switching is always connected to the dynamic filter circuit. The DC voltage that controls the Variable Resistor Circuit for the dynamic filter is available at pin 14 of the Dolby ICs. To raise the DC level of pin 14 when the Dolby function is OFF, a sufficiently high input voltage is applied to this pin. This cancels the side chain path component and stops the encoding and decoding operations of the ICs. When the Dolby NR function is ON, no DC voltage is applied to pin 14 of the Dolby ICs. This turns the Dolby NR circuit into the conventional switching connection, thus permitting encoding and decoding operations.

CIRCUIT DESCRIPTION

VIII. Muting Circuit

1. Muting while the power is ON (This circuit activates muting function until unattended recording is started.):



Before unattended recording is started, Q18 is ON. The voltage drop across R203 causes D16 to be ON, while that across R218 causes Q22 to be ON. This turns on Q1, Q2, Q5, and Q6, muting the output. When unattended recording is started, Q18 is turned OFF, also turning D16 OFF. This releases output muting. The +B power supply to IC5, IC6, and IC11 is gradually increased up to the specified voltage after the power to the deck is turned ON.

2. Muting during the Pause mode:
This circuit operates only when MONITOR switch (S3) is in the TAPE position. At this time, the emitter of Q21 is pulled down to the ground potential. When PAUSE button S13 is depressed, the +B supply voltage turns Q21 ON. The voltage drop across R218 turns Q22 ON, thus muting the output.
3. S16 (Mute SW)
This MUTE switch is effective only when MONITOR switch S3 is in the TAPE position. While the PLAY button is not depressed, S16 is ON. Since, at the time, the collector and emitter of Q21 are shorted, Q22 is turned ON to activate muting.
4. S8 (REC SW)
While the REC button is not depressed, Q8 and Q9 are ON. This grounds the recording signal path to prevent the recording signal from being fed to the recording amplifier input.
5. Power OFF Muting
When the power to the deck is turned OFF, the voltage rectified by D14 and D15 falls more quickly than the voltage supplied from Q27. As a result, the cathode potential of D17 becomes less than its anode potential. This turns D17 ON, and the voltage drop across R218 turns Q22 ON, thus activating muting. At the same time, Q19 is turned OFF, while Q20 is turned ON. This causes C158 to discharge quickly, turning off IC5 and IC6. Also, C155 is discharged quickly through D28 so as to make the muting operation time (unattended recording operation time) constant.

ADJUSTMENT

1. Test Instruments

- Solid state volt meter: SSVM
- Audio signal generator: AG
- Oscilloscope
- Frequency counter
- Wow and flutter meter
- Weighting filter
(ASA A characteristic with NAB curve)
- Band pass filter
(Attenuation: 75 dB/oct. or more)
- Cassette type torque gauge
- Spring balance
- Torque dial
- Head demagnetizer

2. Test Tapes

- a) Test tapes for recording system adjustment
 NORMAL:
 MAXELL UD-XL1 (T93-0013-05)
 CHROME (for measurement):
 TDK AC-511 (T93-0010-05) or SAC-60
- b) Test tape for playback measurement
 TEAC MTT-111:
 (Tape speed, azimuth)
 TEAC MTT-216 (MTT-116U):
 (Frequency characteristic)
 TEAC MTT-216R (MTT-116R):
 (Frequency characteristic)

3. Notes for Adjustments and Measurements

1. **Load resistance:** A pure resistance load of 100 kΩ should be connected to the LINE OUTPUT terminal.
2. **Standard level:** 0 dB = 0.775V
3. The electrical system should be adjusted by dividing it into playback and recording.
 Adjustment of recording requires perfect perfor-

mance of the playback system.

No special adjustment should be required unless inner components are replaced.

4. When the head is replaced, its stray magnetism must be completely erased by the demagnetizer prior to mounting the tape.
5. Unless otherwise designated, measurement should be carried out with the Dolby NR switch off.

4. Meanings of Technical Words

Standard playback condition: The state obtained by playback the level prescribe signal from the test tape 315 Hz (160 pWb/mm) and by adjusting the playback volume control so that standard output level (0 dBs=775 mV) can be obtained at the LINE OUTPUT terminal.

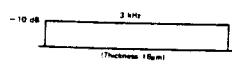
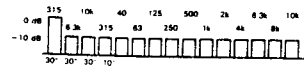
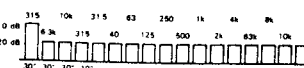
Standard record condition: For line input, the RECORD LEVEL control is to be adjusted so that the LINE output level is 0 dB when a -10 dB line input (1 kHz) is recorded then played back under the standard playback condition.

5. Standard Setting

Set up the control knobs as follows, unless otherwise specified.

- BIAS SW NORMAL
- EQUALIZER SW NORMAL
- DOLBY SW OFF
- MONITOR SW TAPE
- INPUT SELECTOR SW LINE
- POWER SW ON
- MEMORY SW OFF
- OSC SW OFF
- OUTPUT VR MAX
- BIAS ADJ CENTER

TEST TAPE SPECIFICATION

MODEL	TITLE	TIME CONSTANT	DESCRIPTION		APPLICATION
			FREQ/LEVEL	PROGRAM	
MTT-111	FLUTTER	—	3 kHz -10 dB	 30 Min.	Tape Speed Test Wow and Flutter Test
MTT-116R (MTT-216R)	FREQUENCY	1590 μs and 120 μs	40 Hz~18 kHz 0 dB/-10 dB 0 dB DIN REFERENCE LEVEL		Frequency Response Test
MTT-116U (MTT-216)	FREQUENCY	3180 μs and 120 μs	315 Hz~14 kHz 0 dB/-20 dB 0 dB: DIN REFERENCE LEVEL -4 dB		Frequency Response Test

ADJUSTMENT

See illustrations on page 15 ~ 18.

0 dBs = 0.775V

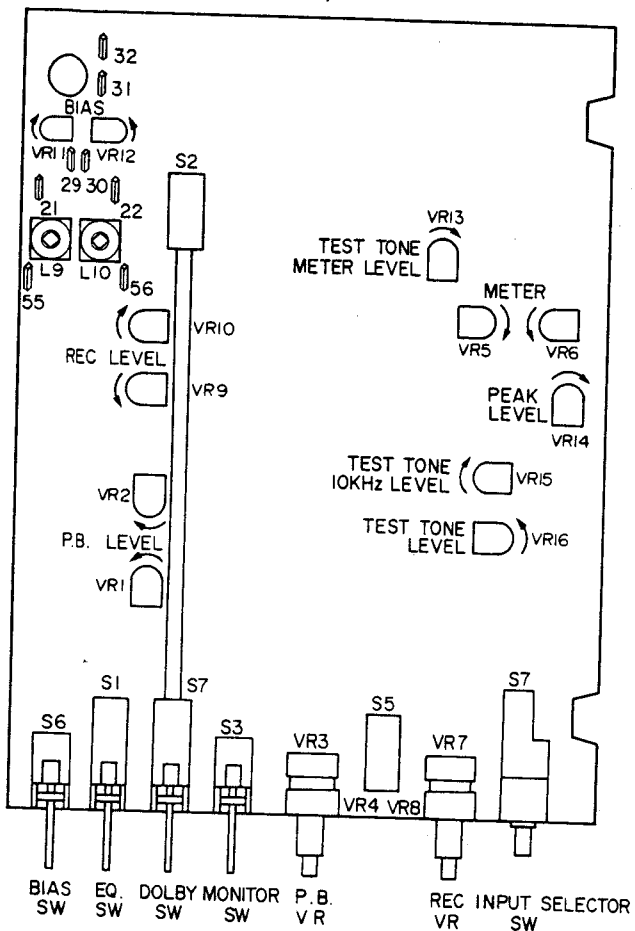
Adjustment items	Tape used	Test instruments	Input signal	Conditions and methods	Adjusting points		Standard and remarks														
					L	R															
1. Disassemble for Repair	—	—	—	Remove the dress panel, cassette lid knobs and head protector.	—	—	—														
2. Demagnetizing & Cleaning	—	• Head demagnetizer • Cotton swab	—	Demagnetize R/P head and capstan. Clean R/P head, erase head, capstan and pinch roller.	—	—	—														
3. Tape Speed	MTT-111	• Frequency counter	—	3000 Hz	VR of DC motor		—														
4. Tilt of R/P Head	Cassette tape with mirror	—	—	Before adjustment, fix the three screws for the R/P head so that the tape guide of the R/P head is parallel to that of the erase head. Then, adjust the right lower side screw so that the tape can run without touching the guide.	Right lower side screw		—														
5. Azimuth of R/P Head	MTT-116U (MTT-216) 10kHz - 20dB	• SSVM • Oscilloscope	—	Adjust the left side screw for the R/P head so that the maximum output is derived. Then, fix the screws with paint.	Left side screw		—														
6. Playback Level	MTT-116U (MTT-216)	• SSVM • Oscilloscope	—	<table border="1"> <tr> <td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td> </tr> <tr> <td>OFF</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>TAPE</td><td>LINE</td> </tr> </table> <p>Play the test tape (315 Hz, 0dB) and adjust the semi-fixed VR until the playback level reaches 0dB at MAX position of the playback VR.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	ON	NORMAL	NORMAL	OFF	TAPE	LINE	VR1	VR2	0dBs±1dBs
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
OFF	ON	NORMAL	NORMAL	OFF	TAPE	LINE															
7. Bias Current and Oscillation Frequency	—	• SSVM	—	<table border="1"> <tr> <td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td> </tr> <tr> <td>ON</td><td>OFF</td><td>CHROME</td><td>CHROME</td><td>OFF</td><td></td><td>LINE</td> </tr> </table> <p>Adjust the semi-fixed VR so that the output levels at the test points ⊕21-29 and ⊕22-29 reach the specified level. Check the oscillation frequency with a frequency counter.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	OFF	CHROME	CHROME	OFF		LINE	VR11	VR12	(L11) 85kHz±5kHz
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
ON	OFF	CHROME	CHROME	OFF		LINE															
8. Bias Trap	—	• SSVM • Frequency counter • Trap coil adjusting rod	—	<table border="1"> <tr> <td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td> </tr> <tr> <td>ON</td><td>OFF</td><td>CHROME</td><td>CHROME</td><td>OFF</td><td></td><td>LINE</td> </tr> </table> <p>Connect SSVM to the test points ⊕55-29 and ⊕56-29. Adjust the trap coil for minimum deflection of SSVM.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	OFF	CHROME	CHROME	OFF		LINE	L9	L10	Minimum
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
ON	OFF	CHROME	CHROME	OFF		LINE															
9. VU Meter Calibration	—	• Audio signal generator • SSVM • Semi-fixed VR adjusting rod	1 (kHz) - 10dB	<table border="1"> <tr> <td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td> </tr> <tr> <td>OFF</td><td>OFF</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>SOURCE</td><td>LINE</td> </tr> </table> <p>Set the playback VR to MAX. Adjust the LINE output level to 0dB with REC VR. Then, adjust the METER semi-fixed VR so that the VU meter indicates 0VU.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE	VR5	VR6	0VU±0.5VU
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE															
10. REC Current	—	• Audio signal generator • SSVM • Semi-fixed VR adjusting rod	1 (kHz) - 10 dB	<table border="1"> <tr> <td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td> </tr> <tr> <td>ON</td><td>OFF</td><td>CHROME</td><td>CHROME</td><td>OFF</td><td>SOURCE</td><td>LINE</td> </tr> </table> <p>Under the standard recording and playback conditions, apply the input signal to LINE IN. Next, short the test points 31 and 32 to stop the oscillator output. Connect SSVM to the test points ⊕21-29 and ⊕22-29. Adjust the REC current semi-fixed VR for the specified level.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	OFF	CHROME	CHROME	OFF	SOURCE	LINE	VR9	VR10	- 56dBs (116μA)
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
ON	OFF	CHROME	CHROME	OFF	SOURCE	LINE															
11. Rec/play Level	AC-511	• Audio signal generator • SSVM • Semi-fixed VR adjusting rod	1 (kHz) 10 (dB)	<table border="1"> <tr> <td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td> </tr> <tr> <td>ON</td><td>ON</td><td>CHROME</td><td>CHROME</td><td>OFF</td><td></td><td>LINE</td> </tr> </table> <p>Under the standard recording and playback conditions, apply the input signal to LINE IN. At the SOURCE position of MONITOR, check that the LINE output is 0dB. If adjustment is required, turn REC VR. At the TAPE position of MONITOR, adjust the REC current semi-fixed VR so that the LINE output is 0dB.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	CHROME	CHROME	OFF		LINE	VR9	VR10	0dB±2dB
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
ON	ON	CHROME	CHROME	OFF		LINE															

ADJUSTMENT

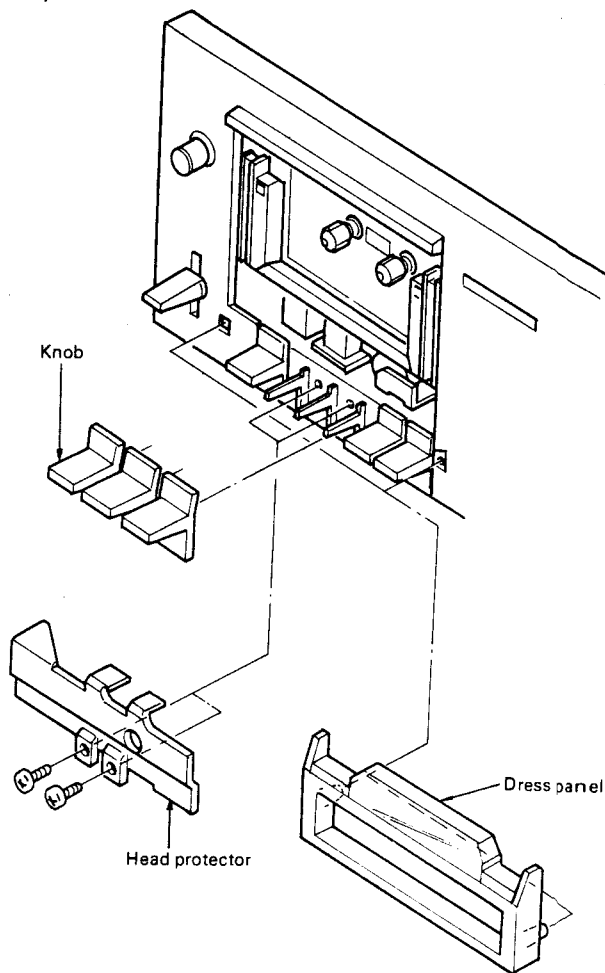
Adjustment items	Tape used	Test instruments	Input signal	Conditions and methods	Adjusting points		Standard and remarks														
					L	R															
12. Peak LED Level	—	<ul style="list-style-type: none"> • Audio signal generator • SSVM • Semi-fixed VR adjusting rod 	1 (kHz)	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>OFF</td> <td>OFF</td> <td>NORMAL</td> <td>NORMAL</td> <td>OFF</td> <td>SOURCE</td> <td>LINE</td> </tr> </table> <p>Under the above conditions, apply a -10 dB signal to LINE IN. Adjust REC VR and PB VR for the standard recording and playback conditions. Next, apply a -4 dB signal and check that the peak LED lights. Also, check that the light of LED goes off at -5 dB signal. If required, repeat the same adjustment.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE	VR14	VR14	LED is ON at +6dB of LINE output level. LED is OFF at +5dB of LINE output level.
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE															
13. Test Tone Level	—	<ul style="list-style-type: none"> • Semi-fixed VR adjusting rod • SSVM • Oscilloscope 	—	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>OFF</td> <td>OFF</td> <td>NORMAL</td> <td>NORMAL</td> <td>OFF</td> <td>SOURCE</td> <td>LINE</td> </tr> </table> <p>First adjust the 400 Hz output level with the semi-fixed VR so that the Rch VU meter indicates OVU. Next, adjust the 10 kHz output level with the semi-fixed VR so that the Rch VU meter indicates OVU at 10 kHz of oscillation frequency. Then, adjust the semi-fixed VR so that the Lch VU meter indicates OVU.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE	VR13	VR16 VR15	LINE output level of 400Hz: -20dB±2dB Level difference between 400Hz and 10kHz: 0.5 dB max On VU meter: OVU±1VU
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
OFF	OFF	NORMAL	NORMAL	OFF	SOURCE	LINE															
14. Overall Frequency Response	AC-511	<ul style="list-style-type: none"> • Audio signal generator • SSVM • Semi-fixed VR adjusting rod 	1 (kHz) -10 (dB) 1 (kHz) -30 (dB) 10 (kHz) 10 (kHz) -30 (dB)	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>ON</td> <td>ON</td> <td>CHROME</td> <td>CHROME</td> <td></td> <td>TAPE</td> <td>LINE</td> </tr> </table> <p>Set the DOLBY SW to ON. With a signal of 1 kHz, -10 dB applied to LINE IN, adjust for the standard recording and playback conditions. Under the above conditions, apply signals of 1 kHz, -30 dB and 10 kHz, -30 dB alternately. At the TAPE position of MONITOR, adjust the bias current semi-fixed VR to obtain the same record/play level on 1 kHz and 10 kHz.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	CHROME	CHROME		TAPE	LINE	VR11	VR12	
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR															
ON	ON	CHROME	CHROME		TAPE	LINE															

ADJUSTMENT

PC BOARD (X28-1300-00)

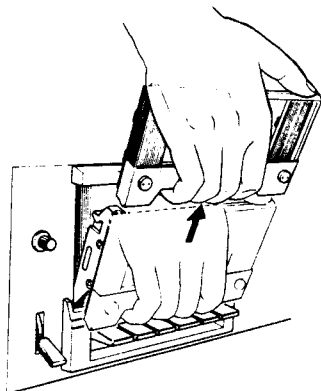


b)

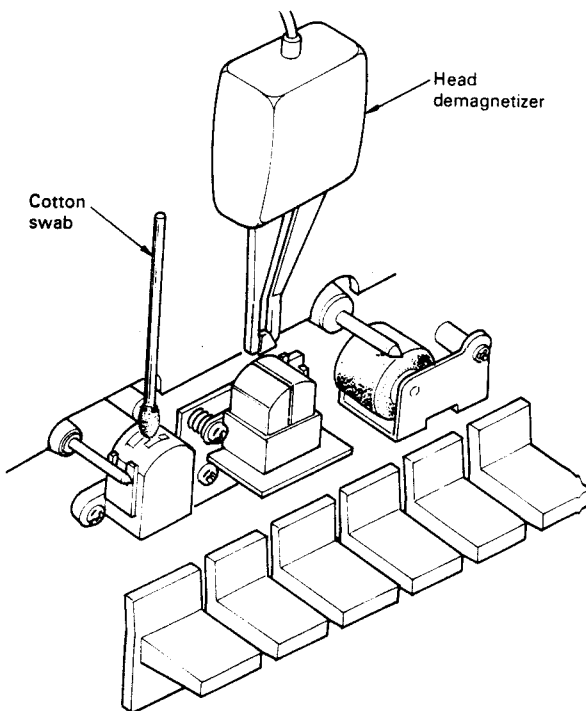


1. DISASSEMBLE FOR REPAIR

a) Pull up the cassette lid as illustrated below.

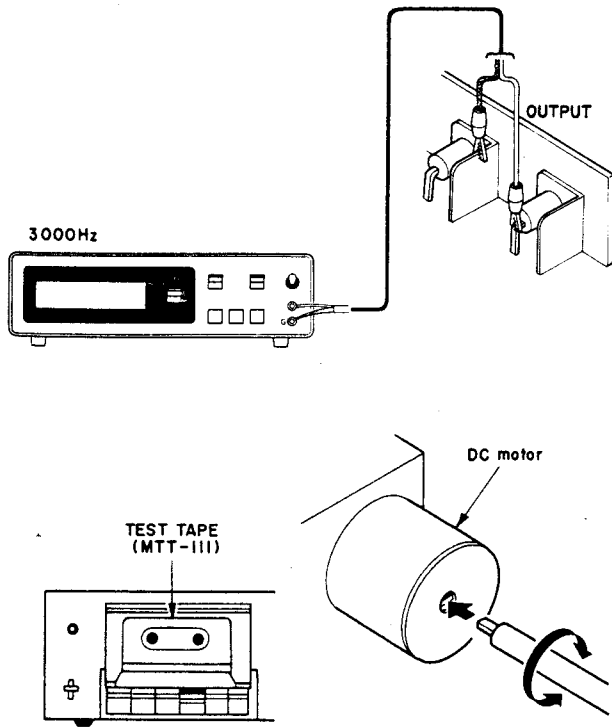


2. DEMAGNETIZING & CLEANING

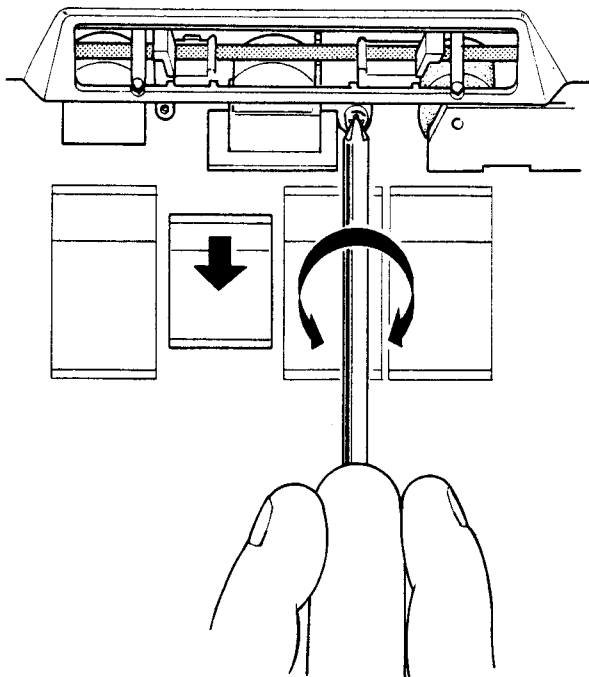


ADJUSTMENT

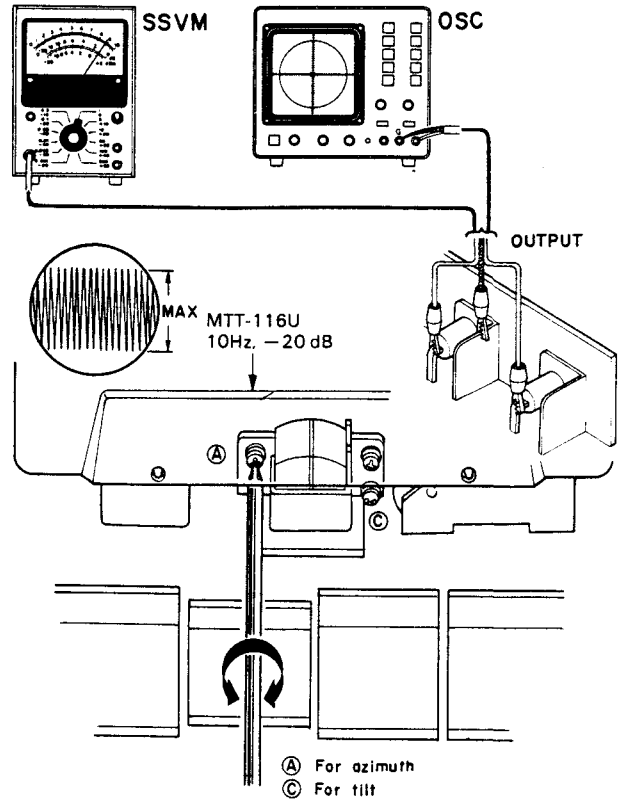
3. TAPE SPEED



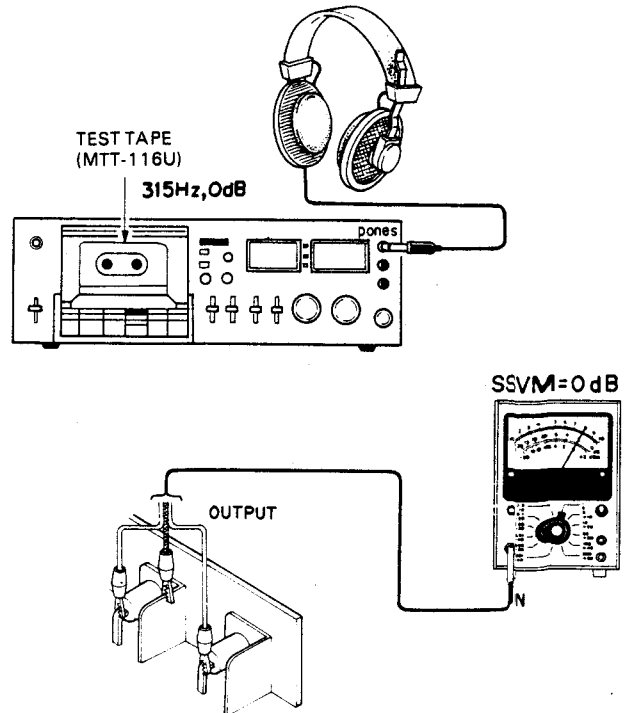
4. TILT OF R/P HEAD



5. AZIMUTH OF R/P HEAD

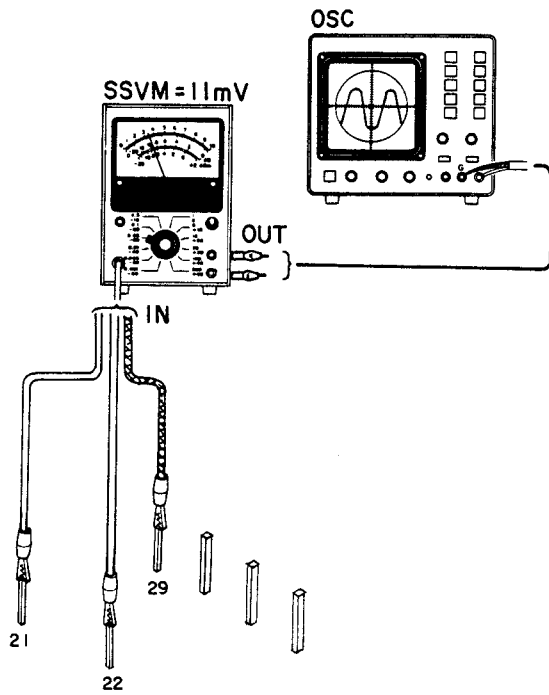


6. PLAYBACK LEVEL VR1, 2

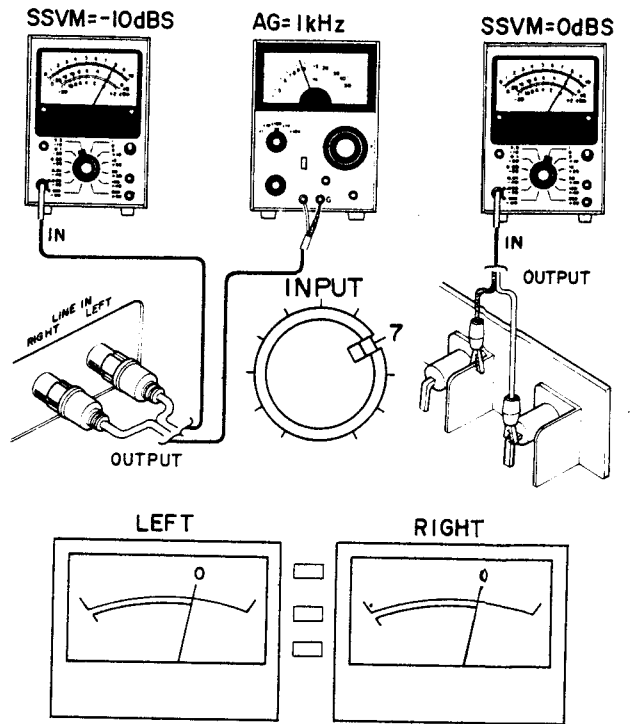


ADJUSTMENT

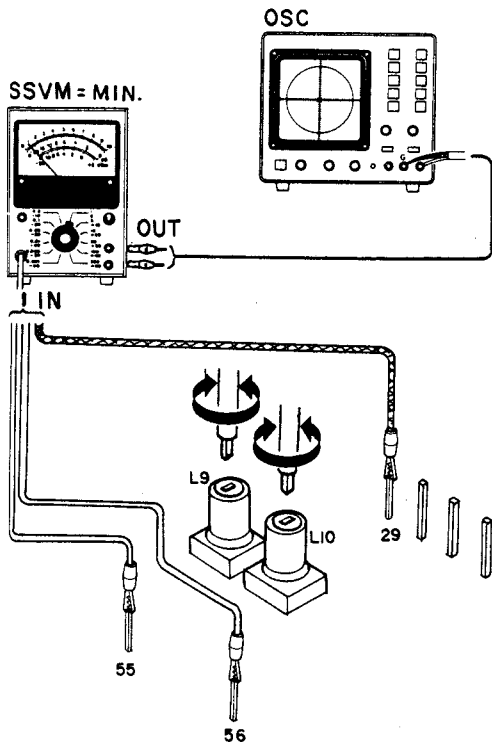
7. BIAS CURRENT VR11, 12



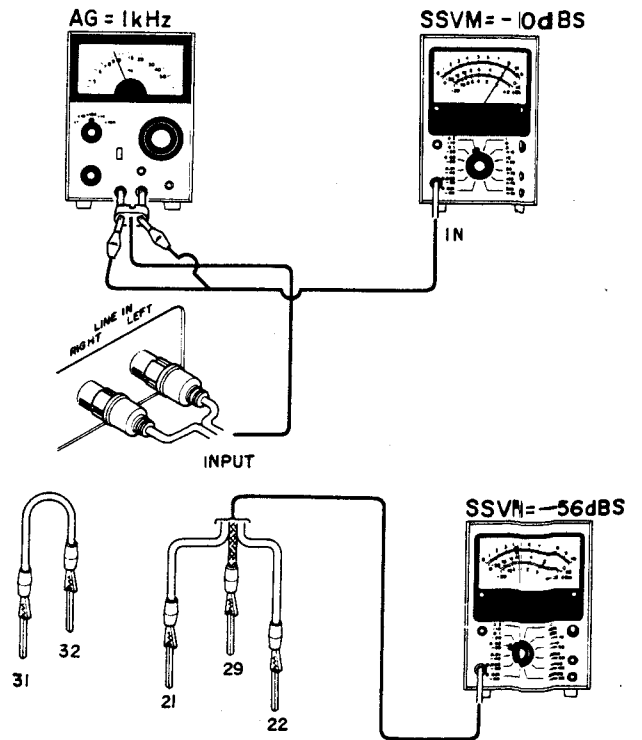
9. VU METER VR5, 6



8. BIAS TRAP L9, 10

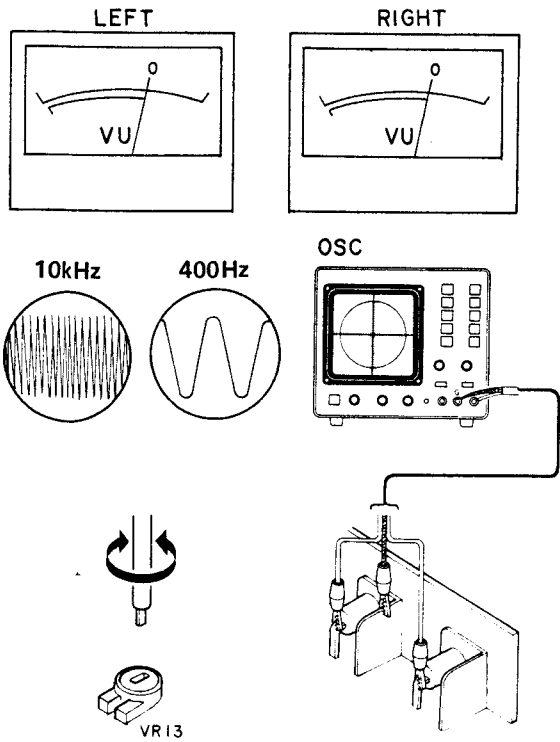


10. REC CURRENT VR9, 10

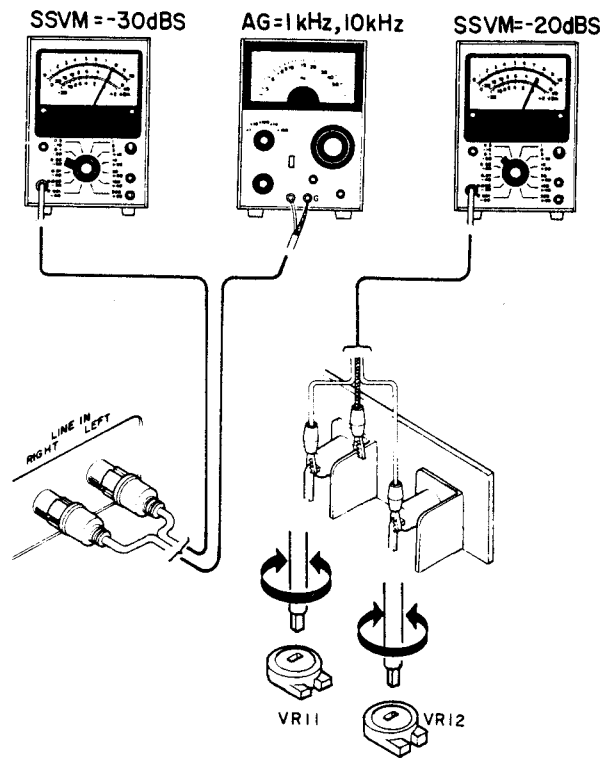


ADJUSTMENT

13-2. TEST TONE METER LEVEL VR13

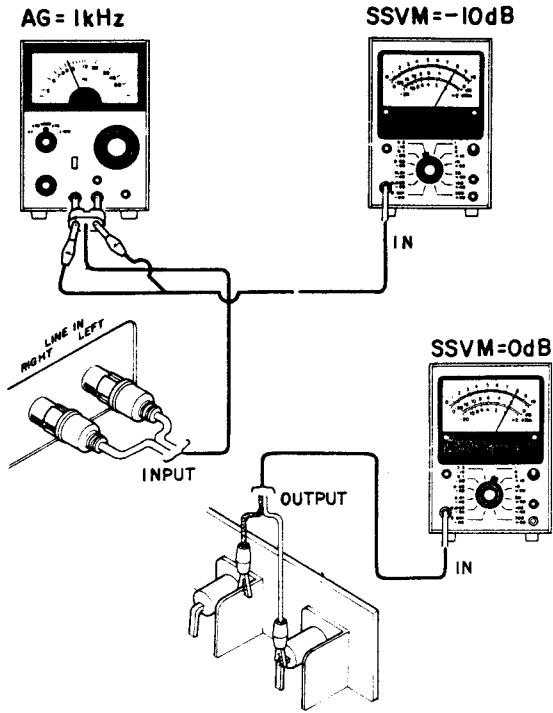


14. OVERALL FREQUENCY RESPONSE VR11, 12

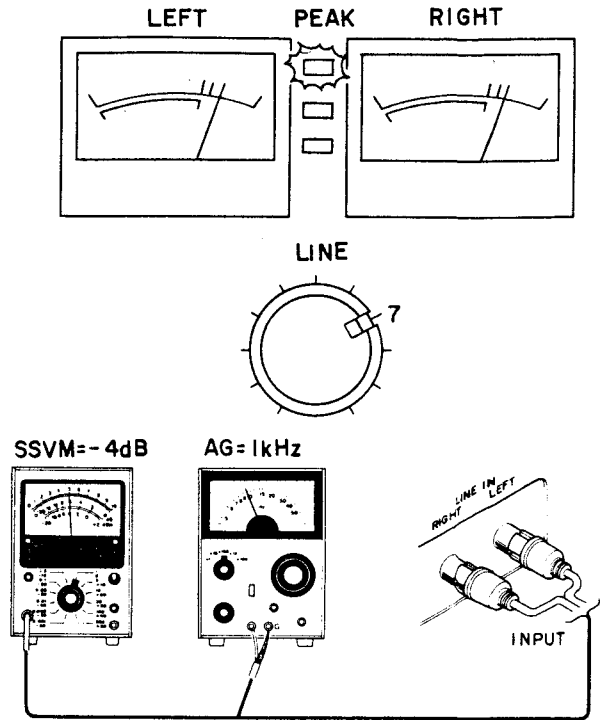


ADJUSTMENT

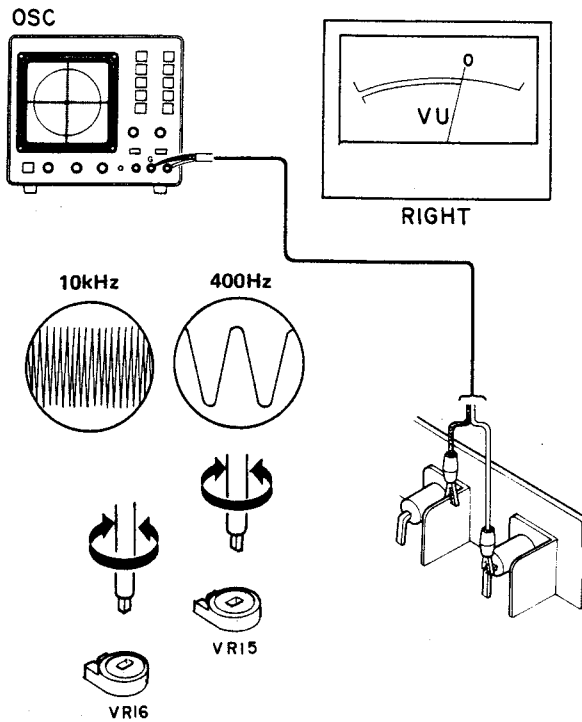
11. REC/PLAY LEVEL VR9, 10



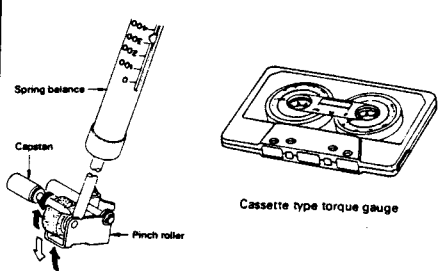
12. PEAK LED LEVEL VR14



13-1. TEST TONE LEVEL VR15, 16



MEASUREMENT (MECHANISM)

Adjustment items	Tape used	Test instruments	Input signal	Conditions and methods	Standard and remarks														
1. Torque				<table border="1" style="font-size: small; margin: auto;"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>OFF</td> <td></td> <td>NORMAL</td> <td>NORMAL</td> <td>OFF</td> <td>TAPE</td> <td>LINE</td> </tr> </table>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF		NORMAL	NORMAL	OFF	TAPE	LINE	
	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR												
	OFF		NORMAL	NORMAL	OFF	TAPE	LINE												
	PLAY	SRK-CT-100 TW-2111	—	—	With a tape loaded, press the PLAY button and measure the dynamic torque.	40~75 g.cm													
FF & REW	SRK-CT-160 TW-2231	—	—	Release the PLAY button and load the specified tape. Press the FF button. When the tape is fully wound, measure the static torque. Next, press the REW button. When the tape is fully rewound, measure the static torque. Repeat the above procedures 3 or 4 times and obtain averages of FF and REW torques.	FF torque: 80~160 g.cm REW torque: 80~160 g.cm														
Back Tension	SRK-CT-10 TW-2111	—	—	With the FF and REW buttons released, load the specified tape. Press the PLAY button at the beginning of tape and measure the dynamic torque.	2.5~7.5 g.cm														
2. Auto Stop Operating Time	SRK-CT-160 (Other tapes may be used) TW-2111	• Stop watch	—	Measure the time required to release the tape button (FF, PLAY, REW) after the tape reaches the end.	3 sec. ± 2 sec														
3. Timer Start	SRK-CT-160 (Other tapes may be used)	• Stop watch	—	Press the PLAY and PAUSE buttons and set the POWER SW to OFF. Turn on the POWER SW a few seconds later and measure the time required to release the PAUSE button.	3 sec. ± 2 sec														
4. Tape Speed and Wow/flutter	MTT-111	• SSVM • Counter • Wow/flutter meter	—	Models shipped to areas other than W: With the specified tape loaded, press the PLAY button and measure the tape speed and wow/flutter. For wow/flutter, measure both the RMS and WRMS values at the peak (JIS) on the wow/flutter meter. This measurement should be made at the beginning, middle and end of the tape with the PB VR set to the MAX position.	TAPE SPEED 3 kHz ± 1% W&F (JIS) RMS: 0.15% max WRMS: 0.08% max														
	MTT-111	• SSVM • Counter • Wow/flutter meter	—	Models shipped to W: Measure only the tape speed using the above procedure.	3 kHz ± 1%														
	XL-1 (T93-0013-15)	MK-669 • SSVM	3.15 (kHz) Use a built in oscillator	REC VR MAX PB VR MAX Under the above conditions, record and play a 3.15 kHz signal and measure wow/flutter through a DIN weighting circuit. This measurement should be made at the beginning, middle and end of the tape.	W&F (DIN): ± 1.5% max (peak)														
6. FF and REW	C-60	• Stop watch	—	Measure the winding time in FF and REW modes.	Within 95 sec. each.														
7. Pinch Roller Pressure	—	• Spring balance	—	Use a compression spring balance to push the pinch roller 1~2 mm, from the capstan thus stopping the pinch roller. Then, allow the pinch roller to contact the capstan just enough to start the pinch roller turning slightly, and read the measurement. <div style="text-align: center;">  </div>	475±75g														

MEASUREMENT (AMP)

Adjustment items	Tape used	Test instrument	Input signal	Conditions and methods	Standard and remarks														
1. Playback Level	MTT-116U (MTT-216)	• SSVM • Oscilloscope	—	<table border="1"> <tr> <td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td> </tr> <tr> <td>OFF</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>TAPE</td><td>LINE</td> </tr> </table> <p>Play a 315 Hz, 0dB signal and measure the playback level at the MAX position of PB VR.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	ON	NORMAL	NORMAL	OFF	TAPE	LINE	0dBs ± 1dBs (VR1.2)
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
OFF	ON	NORMAL	NORMAL	OFF	TAPE	LINE													
2. Headphone Output Level	MTT-116U (MTT-216)	• 8Ω (1/2W) resistor • SSVM	—	Play a 315 Hz, 0dB signal. With PB VR set to the MAX position, connect a 8-ohm load resistor to the HEADPHONE output. Measure the output voltage across the resistor with SSVM.	-24 dB ± 3 dB (CH level difference: 3 dB max.)														
3. Playback S/N	MTT-116U (MTT-216)	• SSVM	—	<p>Play a 315 Hz, 0dB signal under the standard playback condition and measure the output level. Then, set the tape deck in PLAY mode without loading a tape and measure the output level. Obtain the ratio between the two output levels.</p> <p>Also, measure the LINE output through a weighting circuit using the above procedure.</p>	<p>45 dB min. (CH level difference: 4 dB max.)</p> <p>52 dB min. (CH level difference: 4 dB max.)</p>														
4. Playback Frequency Response	MTT-116U (MTT-216)	• SSVM	—	<p>Under the standard playback condition, play each frequency on MTT-116U and measure the level at the LINE OUT terminal.</p>	See the figure at left.														

RECORDING SYSTEM

5. Minimum Input Level																			
LINE	—	• Audio signal generator • SSVM • Oscilloscope	1 (kHz)	<table border="1"> <tr> <td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td> </tr> <tr> <td>OFF</td><td>OFF</td><td>OFF</td><td>NORMAL</td><td>OFF</td><td>SOURCE</td><td></td> </tr> </table> <p>REC VR MAX PB VR MAX INPUT SELECTOR SW ... LINE</p> <p>Under the standard playback condition, apply a 1 kHz signal to LINE IN. Adjust the audio signal generator so that a signal of 0dBs (standard output level) is obtained at LINE OUT. Read the value of the input level at the output level of 0dBs.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	OFF	OFF	NORMAL	OFF	SOURCE		-20 dBs ± 3 dBs
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
OFF	OFF	OFF	NORMAL	OFF	SOURCE														
MIC	—	• Audio signal generator • SSVM • Oscilloscope	1 (kHz)	<p>INPUT SELECTOR SW ... MIC</p> <p>Set other switches as shown above. Apply a 1 kHz signal to the MIC jack. Adjust the audio signal generator so that a signal of 0dBs (standard output level) is obtained at LINE OUT. Measure the input level at the output level of 0dBs.</p>	-72 dBs ± 3 dBs														
ATT MIC	—	• Audio signal generator • SSVM • Oscilloscope	1 (kHz)	<p>INPUT SELECTOR SW ... ATT MIC</p> <p>Set other switches as shown above. Measure the input level in the same manner.</p>	-59 dBs ± 3 dBs														
DIN	—	• Audio signal generator • SSVM • Oscilloscope	1 (kHz)	<p>Models shipped to areas other than W.T.H. Under the above conditions, disconnect the input from the MIC jack and apply a 1 kHz signal to the DIN input jack via a 80 kΩ resistor. Measure the input level at 0dBs (standard output level) of LINE output.</p>	-34 dBs ± 3 dBs														
DIN	—	• Audio signal generator • SSVM • Oscilloscope	1 (kHz)	<table border="1"> <tr> <td>REC</td><td>PLAY</td><td>BIAS</td><td>EQ</td><td>DOLBY</td><td>MONITOR</td><td>SELECTOR</td> </tr> <tr> <td>OFF</td><td>ON</td><td>NORMAL</td><td>NORMAL</td><td>OFF</td><td>SOURCE</td><td>ATT MIC DIN</td> </tr> </table> <p>Models shipped to W.T.H. Under the above conditions, measure the input level in the same manner except that the 80 kΩ resistor should be removed.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	OFF	ON	NORMAL	NORMAL	OFF	SOURCE	ATT MIC DIN	<p>(at +4dB) -52.7dB ± 3dB</p> <p>* (at 0dB) -56.7dB ± 3dB</p>
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
OFF	ON	NORMAL	NORMAL	OFF	SOURCE	ATT MIC DIN													

MEASUREMENT (AMP)

Adjustment items	Tape used	Test instruments	Input signal	Conditions and methods	Standard and remarks																																				
6. Field Through	-	• SSVM	15 (kHz) -20dBs	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>ON</td> <td>ON</td> <td>NORMAL</td> <td>NORMAL</td> <td>OFF</td> <td>TAPE</td> <td>LINE</td> </tr> </table> <p>Without loading tape, set the tape deck in the standard recording and playback modes. Apply the specified signal to LINE IN and measure the level at the LINE OUT.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE	- 20 dB max.																						
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR																																			
ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE																																			
7. Overall Frequency Response	AC-511	• Audio signal generator • SSVM	40 (Hz) 63 (Hz) 125(Hz) 1 (kHz) 6.3(kHz) 10(kHz) 14(kHz) -30(dB) each	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>ON</td> <td>ON</td> <td>CHROME</td> <td>CHROME</td> <td></td> <td>TAPE</td> <td>LINE</td> </tr> </table> <p>Set the DOLBY SW to OFF. Other switches should be set as shown above. Record and play each of the specified signals and check that the frequency response meets the specifications. Next, set the DOLBY SW to ON and check the frequency response of each signal.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	CHROME	CHROME		TAPE	LINE	<p>DOLBY....OFF</p> <p>CH level difference Within 4 dB</p> <p>DOLBY...ON</p> <p>CH level difference Within 6 dB</p>																						
	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR																																		
ON	ON	CHROME	CHROME		TAPE	LINE																																			
XL-1			40 (Hz) 63 (Hz) 125(Hz) 1 (kHz) 6.3(kHz) 10(kHz) 14(kHz) -30dB each	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>ON</td> <td>ON</td> <td>NORMAL</td> <td>NORMAL</td> <td></td> <td>TAPE</td> <td>LINE</td> </tr> </table> <p>DOLBY <input type="checkbox"/> OFF</p> <p>Set other switches as shown above. Record and play each of the specified signals and check that the frequency response meets the specifications. Next, set DOLBY to ON and check the frequency response of each signal. (Do not change the bias current set at the NORMAL position.)</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL		TAPE	LINE	<p>DOLBY....OFF</p> <p>CH level difference Within 4 dB</p> <p>DOLBY...ON Same as CHROME</p>																						
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR																																			
ON	ON	NORMAL	NORMAL		TAPE	LINE																																			
8. Distortion	XL-1 AC-511	• Audio signal generator • SSVM • Distortion meter	1 (kHz) -10(dB)	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>ON</td> <td>ON</td> <td></td> <td></td> <td>OFF</td> <td>TAPE</td> <td>LINE</td> </tr> </table> <p>Under the standard recording and playback conditions, apply the specified signal to LINE IN. Record and play the signal simultaneously and measure the distortion at the LINE OUT using a distortion meter. Measure distortion on each tape with the BIAS and EQ switches set to appropriate positions.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON			OFF	TAPE	LINE	<p>NORMAL ... Within 1.5%</p> <p>CHROME ... Within 1.5%</p>																						
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR																																			
ON	ON			OFF	TAPE	LINE																																			
9. Overall S/N		• Audio signal generator • SSVM • Oscilloscope	1 (kHz) -10(dB)	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>ON</td> <td>ON</td> <td></td> <td></td> <td></td> <td>TAPE</td> <td>LINE</td> </tr> </table> <p>Set the BIAS and EQ switches according to the type of tape used.</p> <p>DOLBY <input type="checkbox"/> OFF</p> <p>Under the standard recording and playback conditions, apply the specified signal to LINE IN and record. Next, shut off the signal and set the tape deck in recording mode. Measure the playback levels with signal and without signal. Obtain the ratio between the two playback levels. Next, connect a weighting circuit between LINE OUT and SSVM and measure the playback level in the same manner. Also, set the DOLBY SW to ON and measure in the same manner.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON				TAPE	LINE	<p>NORMAL</p> <table border="1"> <tr> <td rowspan="2">CONDITION</td> <td colspan="2">DOLBY</td> </tr> <tr> <td>OFF</td> <td>ON</td> </tr> <tr> <td>FLAT</td> <td>42 dB min.</td> <td>47 dB min.</td> </tr> <tr> <td>WEIGHTED</td> <td>45 dB min.</td> <td>52 dB min.</td> </tr> </table> <p>CHROME</p> <table border="1"> <tr> <td rowspan="2">CONDITION</td> <td colspan="2">DOLBY</td> </tr> <tr> <td>OFF</td> <td>ON</td> </tr> <tr> <td>FLAT</td> <td>45 dB min.</td> <td>49 dB min.</td> </tr> <tr> <td>WEIGHTED</td> <td>48 dB min.</td> <td>55 dB min.</td> </tr> </table>	CONDITION	DOLBY		OFF	ON	FLAT	42 dB min.	47 dB min.	WEIGHTED	45 dB min.	52 dB min.	CONDITION	DOLBY		OFF	ON	FLAT	45 dB min.	49 dB min.	WEIGHTED	48 dB min.	55 dB min.
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR																																			
ON	ON				TAPE	LINE																																			
CONDITION	DOLBY																																								
	OFF	ON																																							
FLAT	42 dB min.	47 dB min.																																							
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CONDITION	DOLBY																																								
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FLAT	45 dB min.	49 dB min.																																							
WEIGHTED	48 dB min.	55 dB min.																																							

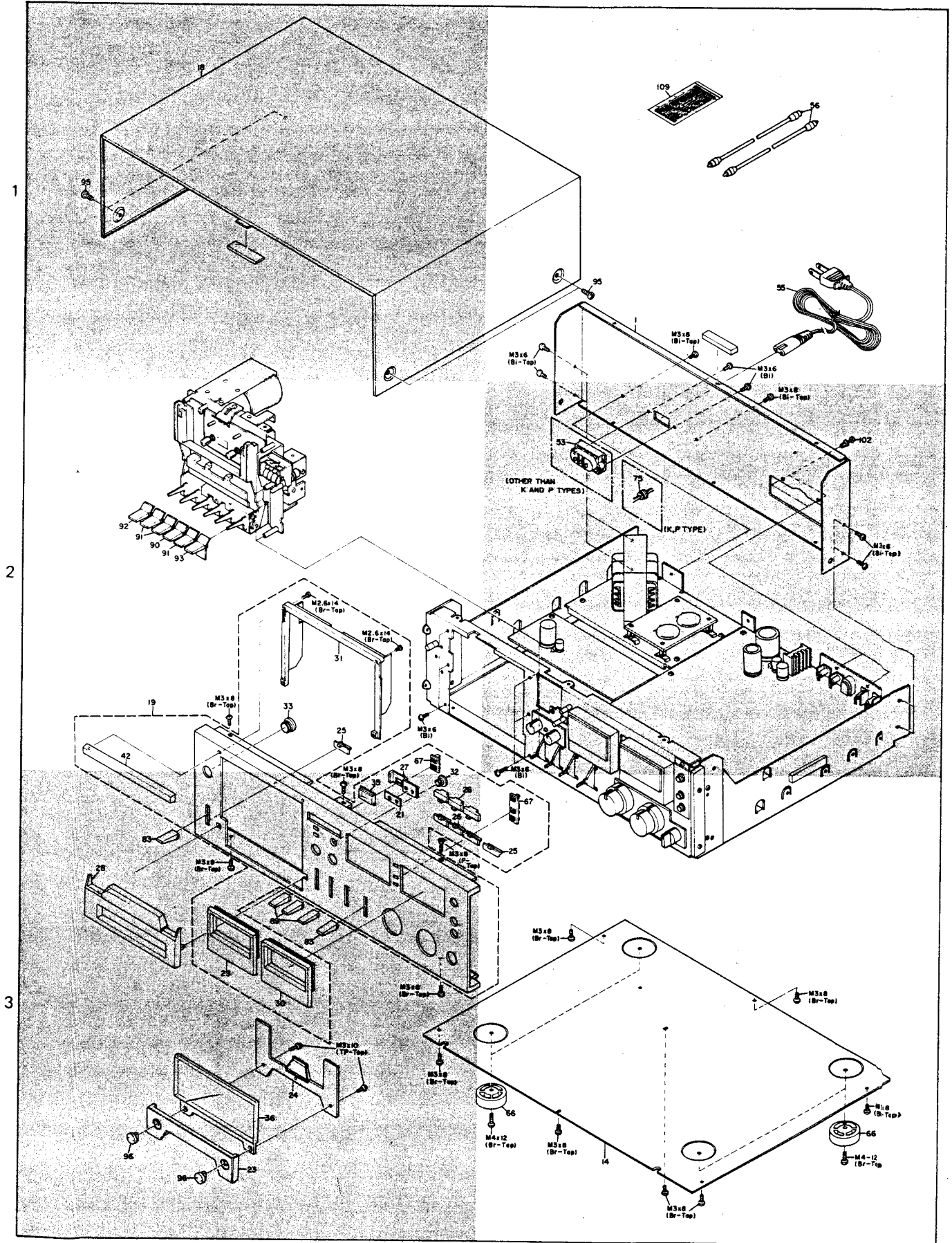
MEASUREMENT (AMP)

Adjustment items	Tape used	Test instruments	Input signal	Conditions and methods	Standard and remarks														
10. Erase ratio	XL-1	<ul style="list-style-type: none"> • Audio signal generator • SSVM • 1 kHz band-pass filter 	1 (kHz) -4 (dB)	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>ON</td> <td>ON</td> <td>NORMAL</td> <td>NORMAL</td> <td>OFF</td> <td>TAPE</td> <td>LINE</td> </tr> </table> <p>Under the standard recording and playback conditions, apply the specified signal to LINE IN. Record the signal and then rewind the tape slightly. Next, record the tape without applying signal. Rewind the tape and measure the ratio of the playback level with signal to the level without signal, using a 1 kHz band-pass filter.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE	60 dB min.
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE													
11. Channel Separation	XL-1	<ul style="list-style-type: none"> • Audio signal generator • SSVM • 1 kHz band-pass filter 	1 (kHz) -10 (dB)	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>ON</td> <td>ON</td> <td>NORMAL</td> <td>NORMAL</td> <td>OFF</td> <td>TAPE</td> <td>LINE</td> </tr> </table> <p>Under the standard recording and playback conditions, apply the specified signal to one channel only. Record the signal on the channel. In this case, no signal is recorded on the other channel. Rewind and play the tape. Measure the ratio of the playback level with signal to the level without signal, using a 1 kHz band-pass filter.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE	L→R ... 30 dB min. R→L ... 30 dB min.
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE													
12. Crosstalk between Tracks	XL-1 (Demagnetized tape)	<ul style="list-style-type: none"> • Audio signal generator • SSVM • 1 kHz band-pass filter 	100 (Hz) -10 (dB)	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>ON</td> <td>ON</td> <td>NORMAL</td> <td>NORMAL</td> <td>OFF</td> <td>TAPE</td> <td>LINE</td> </tr> </table> <p>Under the standard recording and playback conditions, apply the specified signal to LINE IN. Record the signal. Next, reverse the cassette and play the tape. Measure the crosstalk using a 100 Hz band-pass filter.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE	40 dB min.
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
ON	ON	NORMAL	NORMAL	OFF	TAPE	LINE													
13. Bias Leak	—	<ul style="list-style-type: none"> • SSVM 	—	<table border="1"> <tr> <td>REC</td> <td>PLAY</td> <td>BIAS</td> <td>EQ</td> <td>DOLBY</td> <td>MONITOR</td> <td>SELECTOR</td> </tr> <tr> <td>ON</td> <td>ON</td> <td>NORMAL</td> <td>NORMAL</td> <td>OFF</td> <td></td> <td>LINE</td> </tr> </table> <p>Under the standard recording and playback conditions, operate the tape mechanism without loading tape. Measure the output levels at the TAPE and SOURCE positions of the MONITOR SW.</p>	REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR	ON	ON	NORMAL	NORMAL	OFF		LINE	MONITOR in SOURCE position 60 dB max. MONITOR in TAPE position Below noise level
REC	PLAY	BIAS	EQ	DOLBY	MONITOR	SELECTOR													
ON	ON	NORMAL	NORMAL	OFF		LINE													

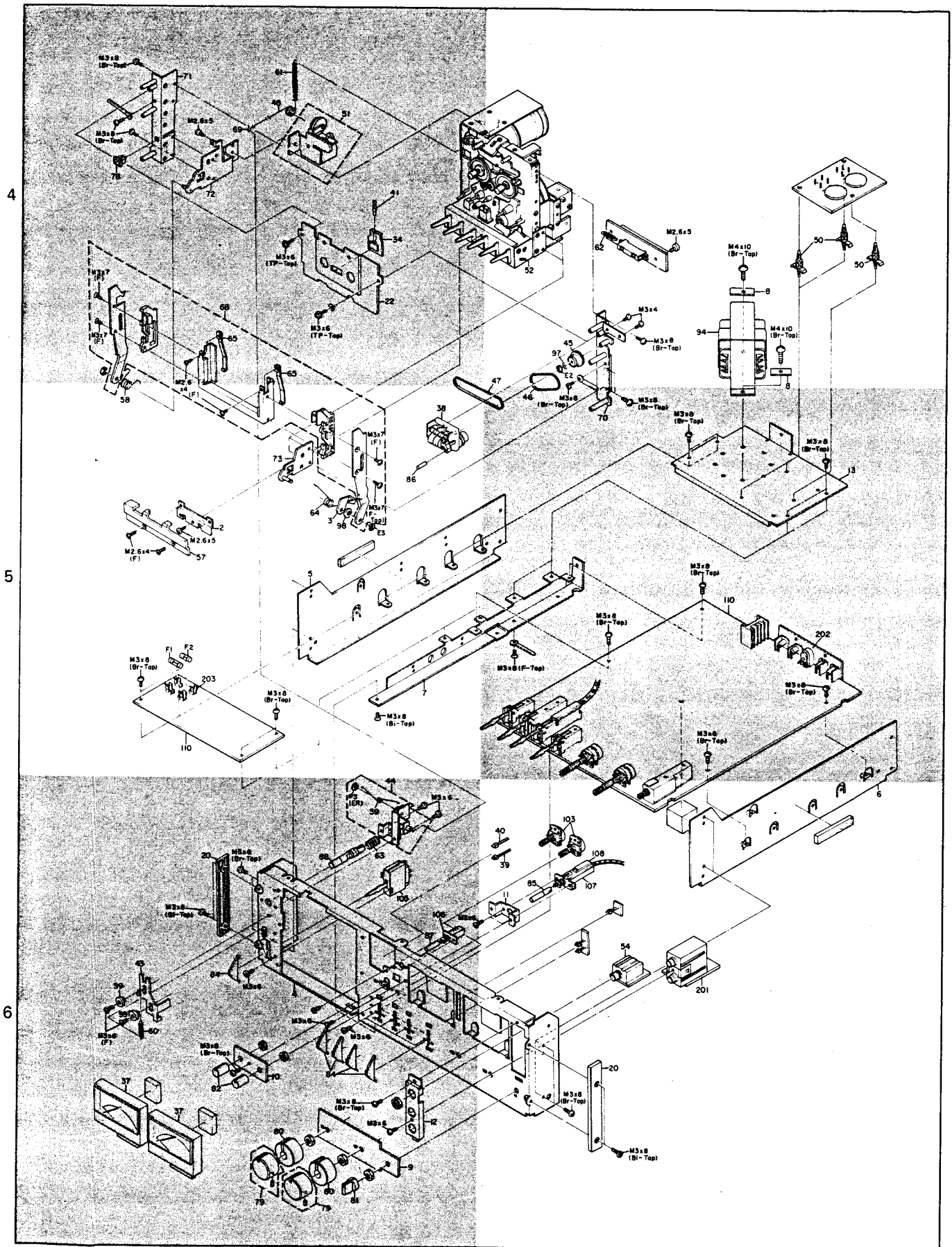
EXPLODED VIEW (UNIT) KX1060

A

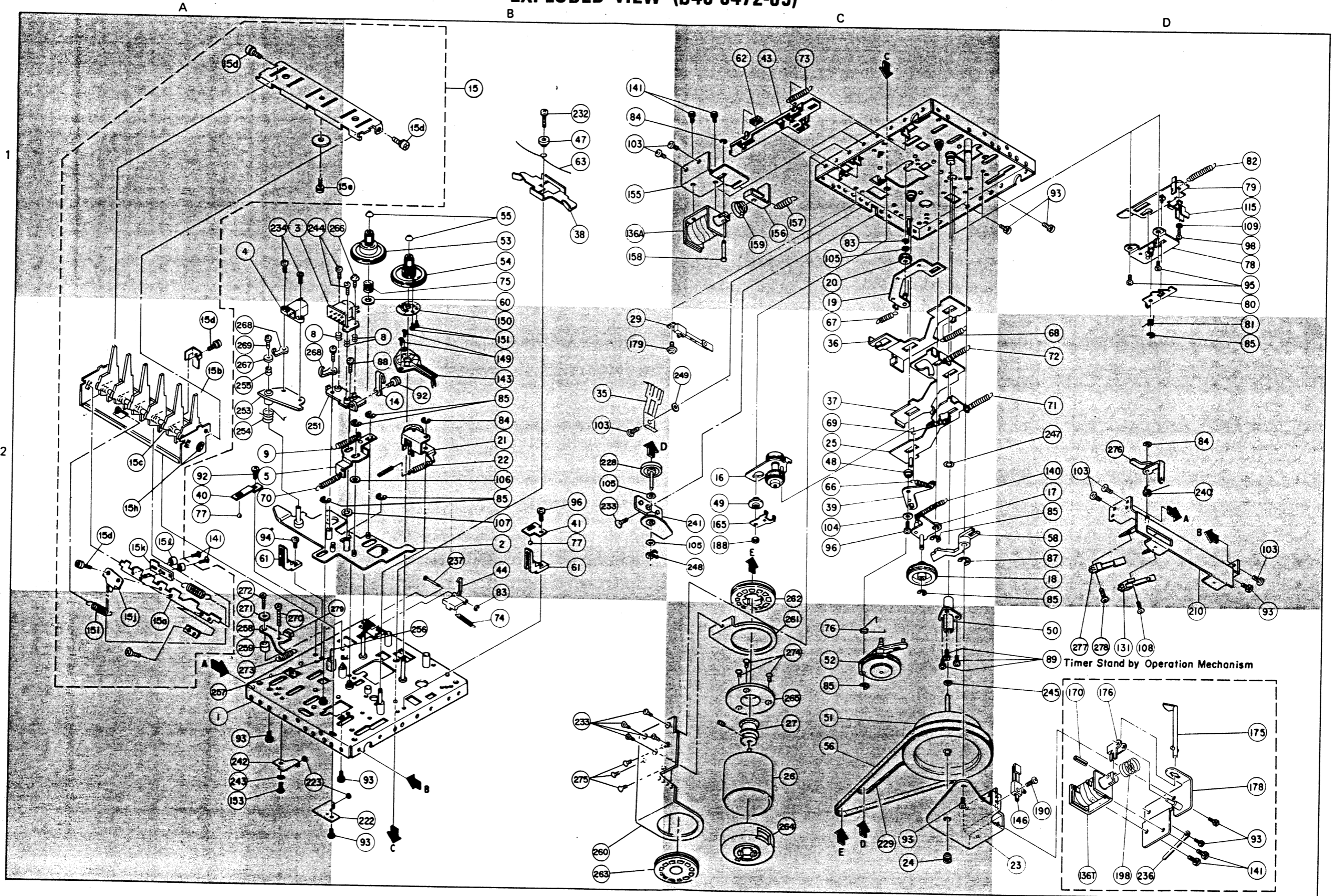
B



A EXPLODED VIEW (UNIT) KX-1060 B



EXPLODED VIEW (D40-0472-05)



This 3-head tape mechanism D40-0472-05 is a modification of the tape mechanism D40-0454-05 for the model KX-550 and it includes the following new parts:

- 1. Motor
- 2. Motor bracket Y
- 3. Motor bracket Z

- 4. Damper A
 - 5. Damper B
 - 6. Damper C
 - 7. Mounting flange
- The above parts, 1 through 7, are provided for vibration protection of motor.
- 8. Record/play head

- 9. Erase head
- 10. Head panel caulking UA
- 11. Head sub-panel caulking CA
- 12. Record/play head spring
- 13. Head supporting spring
- 14. Erase head arm caulking
- 15. Erase head arm spring A

- 16. Erase head arm supporting spring
- 17. Cassette guide LD
- 18. Dummy capstan B
- 19. Felt
- 20. Pushbutton ass'y FF
- 21. Back tension brake D
- 22. Back tension collar B

- 23. Back tension spring C
 - 24. Pinchroller spring J
- The above parts, 8 through 24, are used to drive the 3-head tape mechanism.
- 25. Pack supporting spring W
 - 26. Reel base ass'y Y
 - 27. Switch mounting plate caulking E

- 28. Leaf switch 20A-D

EXPLODED VIEW PARTS LIST
(D40-0472-05)

EXPLODED VIEW PARTS LIST
(D40-0472-05)

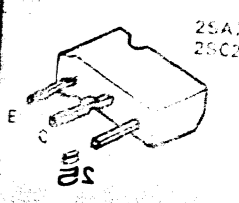
☆ : New Parts × No Stock

Fig. No	Parts No.	Description	Remarks
1	A11-0328-08	Chassis ass'y	× 3A
2	A11-0342-08	Head panel ass'y	× 2B
3	T34-0008-05	R/P head	☆ 2A
4	T32-0010-05	Erase head	☆ 1A
5	D10-0540-08	Head panel pushing plate C	☆ 2A
8	G01-0756-08	R/P head spring E	☆ 2A
9	G01-1017-08	Link spring C	☆ 2A
12	J21-2279-08	Erase head base B	2A
13	J32-0504-08	Erase head stud E	2A
14	E23-0308-08	Lug terminal E	☆ × 1A
15	A13-0528-08	Pushbutton FA ass'y	☆ 1B
15a	D10-0600-08	Pushbutton operational plate	3A
15b	D10-0898-08	Pushbutton lever FD	☆ × 2A
15c	G01-0720-08	Pushbutton lever spring I	2A
15d	N09-0203-08	SEMUS screw M2.6 × 4	1A, 1B, 2A
15e	N09-0202-08	SEMUS screw M2.6 × 6	1A
15f	—	—	—
15g	N09-0590-08	SEMUS screw M2 × 4	1B
15h	N24-3030-60	E-ring 3φ	2A
15i	G01-0701-08	Pushbutton operational spring	3A
16	D14-0210-08	FF idler arm ass'y	2C
17	D10-0548-08	Auto idler supporter ass'y B	2D
18	D14-0212-08	Auto idler	2D
19	D10-0541-08	REW arm BB ass'y	1C
20	D14-0213-08	REW idler B	1C
21	D14-0211-08	Pinch roller ass'y	2B
22	G01-0761-08	Pinch roller spring J	☆ 2B
23	J21-2289-18	Flywheel support	× 3D
24	N09-0822-08	Adjusting screw	3C
25	D10-0542-08	FF arm C ass'y	2C
26	T42-0105-05	Motor	3B
27	D15-0510-18	Motor pulley	3B
28	J21-2275-18	Motor bracket	× 3B
29	S46-0307-08	Play switch S7 LS1139TY	2B
30	G13-0431-08	Rubber cushion	3B
31	J31-0422-08	Spring tube	3B
35	G02-0327-08	Cassette hold back spring plate W	☆ 2B
36	D30-0004-08	Brake lever D	2C
37	D10-0543-08	REW lever A	2C
38	D30-0003-08	Brake arm D	1B
39	D10-0545-08	FF tension arm	2C
40	J19-1267-08	Head panel retainer A	2A
41	J19-1268-08	Head panel retainer D	2B
42	J21-2282-08	Flywheel metal support A	3D
43	D10-0544-08	Wrong erase preventing lever D	1C
44	D10-0539-08	Wrong erase preventing latch F	2B
47	J31-0423-08	Brake arm spacer B	1B
48	J31-0424-08	FF tension arm spacer B	2C
49	D21-0648-08	FF idler arm spacer	2C
50	D23-0518-08	Flywheel metal F	3D
51	D01-0306-08	Flywheel	3C
52	D19-0213-08	Slip clutch ass'y D	3C
53	D03-0012-08	Supply reel ass'y Y	☆ 1B
54	D03-0009-08	Take-up reel ass'y Q	1B
55	B09-0205-08	Reel cap A	1B
56	D16-0214-08	Flat belt 84φ × 5 × 0.4t	3C
58	D10-0546-08	Auto lever A	2D
60	N19-0543-08	Polyethylene slider washer	1B

Fig. No.	Parts No.	Description	Remarks
61	J90-0310-08	Cassette guide E	☆ × 2A, 2B
62	G13-0432-08	cushion A	1C
63	G01-0684-08	Brake arm spring C	1B
66	G01-0685-08	FF idler spring	2C
67	G01-0686-08	REW arm spring	2C
68	G01-0687-08	Brake lever spring E	2C
69	G01-0688-08	REW tension spring	2C
70	G01-0690-08	Head panel spring 70=72	2A
71	G01-0689-08	FF arm spring	2D
72	G01-0690-08	REW lever spring 70=72	2D
73	G01-0691-08	Wrong erase preventing latch spring B	1C
74	G01-0692-08	Wrong erase preventing latch spring D	3B
75	G01-0693-08	Back tension spring B	1B
76	G01-0694-08	Slip clutch spring D	3C
77	D90-0102-08	Steel ball 2φ	2A, 2B
	D39-0076-08	Pause ass'y H (includes 78~81, 115)	
78	J19-1271-08	Pause base ass'y	1D
79	D10-0522-08	Pause arm ass'y	1D
80	D12-0213-08	Pause cam B	1D
81	G01-0703-08	Pause cam spring A	2D
82	G01-0696-08	Pause arm spring	1D
83	N24-3015-60	E ring φ1.5	1C, 2B
84	N24-3020-60	E ring φ2.0	1B, 2B, 2D, 3D
85	N24-3025-60	E ring φ2.5	2A, 2B, 2D, 3C
87	N24-3040-60	E ring φ4.0	2D
88	N09-0590-08	SEMUS screw M2 × 4 (N30-2004-46 + N16-0026-46)	1A
89	N09-0591-08	SEMUS screw M2 × 5 (N30-2005-46 + N16-0026-46)	3D
92	N09-0203-08	SEMUS screw M2.6 × 4 (N30-2604-11 + N16-0026-46)	2A
93	N09-0246-08	SEMUS screw M2.6 × 5 (N30-2605-08 + N16-0026-46)	1D, 3A, 3B, 3C
94	N30-2605-46	Pan head screw M2.6 × 5	2A
95	N30-2603-46	Pan head screw M2.6 × 3	1D
96	N09-0202-08	SEMUS screw M2.6 × 6 (N30-2606-11 + N16-0026-46)	2B, 2C
98	N30-2003-46	Pan head screw M2 × 3	1D
103	N09-0828-08	Pan head tapping screw M3 × 5	1B, 2B, 2D
104	N15-1026-46	Flat washer 2.8 × 7.5 × 0.5	2C
105	N19-0539-08	Polyethylene slider washer 2.1 × 4.0 × 0.13	1C, 2C
106	N19-0537-08	Polyethylene slider washer 3.1 × 5.4 × 0.13	2B
107	N19-0538-08	Polyethylene slider washer 4.1 × 6.5 × 0.13	2B
108	N09-0902-08	Pan head screw M2 × 6	☆ × 3D
109	N16-0020-46	Spring washer M2.0	1D
111	N19-0536-08	R/P head spacer 5φ × 2.3φ × 0.2t	2B
115	J21-2290-08	Pause arm support F	1D
131	S46-1315-08	Leaf switch	☆ 3D
136A	T94-0056-08	Solenoid (B) 13V40	1B
136T	T94-0056-08	Solenoid (B) 13V40	
140	G01-0695-08	Auto idler supporter spring B	2D
141	N09-0227-08	SEMUS screw M3 × 4 (N30-3004 + N16-0030-46)	1B

Fig. No.	Parts No.	Description	Remarks
143	J25-2403-08	Sensor switch P.C board	☆ 2B
146	S46-1306-08	Leaf switch (for pause cancelling S8)	3D
149	N09-0824-08	Flat head screw M2 × 2.5	2B
150	G02-0314-08	Slider A	2B
151	N09-0826-08	Pan head screw M1.7 × 1.8	2B
153	N09-0827-08	Pan head tapping screw M2.6 × 5	3A
155	J21-2286-08	Solenoid mounting bracket D	× 1B
156	D10-0547-08	Auto stop activating lever	1C
157	G01-0698-08	Auto stop link spring	1C
158	D21-0649-08	Auto stop activating lever shaft	1B
159	G01-0699-08	Solenoid pole piece spring (for auto stop)	1C
165	J19-1269-08	FF idler arm holder	2C
170	J12-0306-05	Spring pin	3D
173	N09-0823-08	SEMUS screw M2 × 13	2A
175	D10-0553-08	Timer slust lever	3D
176	D10-0554-08	Timer lever B	3D
179	N09-0825-08	Pan head screw M2.6 × 4.5 w/flat washer	2B
180	—	—	—
188	N10-2026-46	Nut M2.6	2C
190	N30-2608-46	Pan head screw M2.6 × 8	3D
210	J21-2372-18	Switch support ass'y	☆ × 3D
222	J21-2284-08	Mechanism cushion base	3B
223	G13-0433-08	Rubber cushion A	3A
228	D15-0513-08	Pulley (for clutch drive)	2B
229	D16-0218-08	Clutch drive belt 1.2 × 61	3C
231	N09-2608-08	Pan head screw M2.6 × 8 FW	2B
232	N09-0579-08	SEMUS screw M2.6 × 12 (N30-2612-11 + N16-0026-46)	1B
233	N09-0834-08	Flat head tapping screw M3 × 6	2B, 3B
234	N35-2005-46	Binding screw M2 × 5	1A
235	—	—	—
236	E23-0305-08	Lug terminal K	3D
237	D21-0647-08	REC lever shaft	2B
238	D10-0536-18	REC switch lever B	2D
239	D10-0537-08	REC switch lever C	3D
240	G01-0702-08	REC switch lever spring A	2D
241	J09-0307-08	Clutch drive pulley base B	2B
242	J21-2272-08	Mechanism cushion base B	3A
243	N16-0026-46	Spring washer M2.6	3A
244	N09-0830-08	Pan head screw M2 × 5 (Thread)	1A
245	N19-0540-08	Polyethylene slider washer φ2.5 × 0.5t	3D
246	S46-1310-08	REC switch S6	2D
247	N19-0551-08	Washer	2C
248	N29-0214-08	G ring	☆ 2B
249	N19-0559-08	Flat washer	☆ 2C
251	A11-0343-08	Head sub panel	☆ 2B
253	J21-2368-08	Erase head arm	☆ × 2B
254	G01-0758-08	Erase head arm spring (1)	☆ 2B
255	G01-0759-08	Erase head arm spring (2)	☆ 2B
256	D21-0696-08	Dummy capstan	☆ 2B

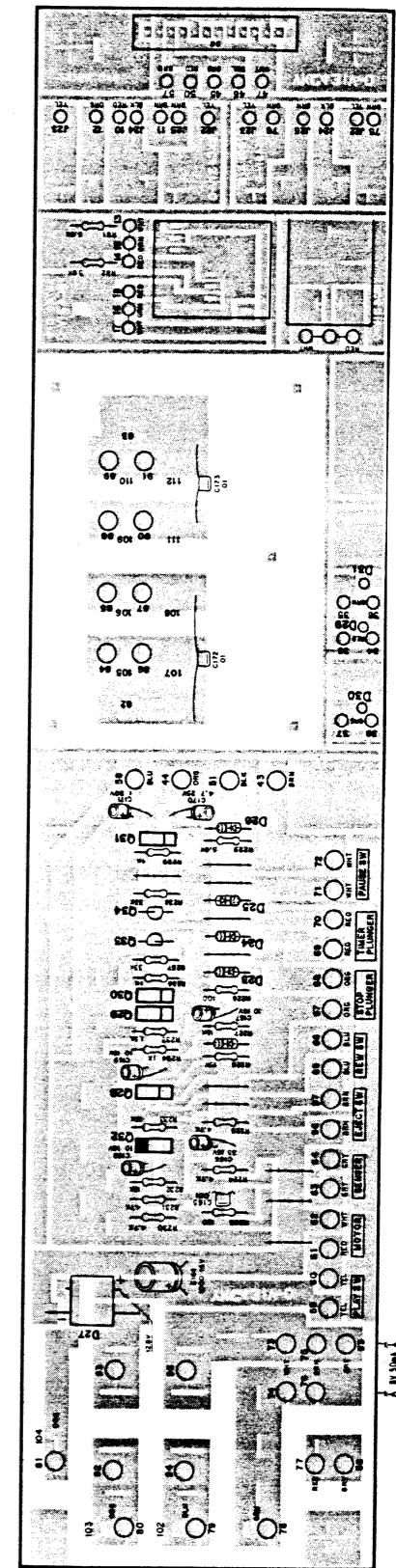
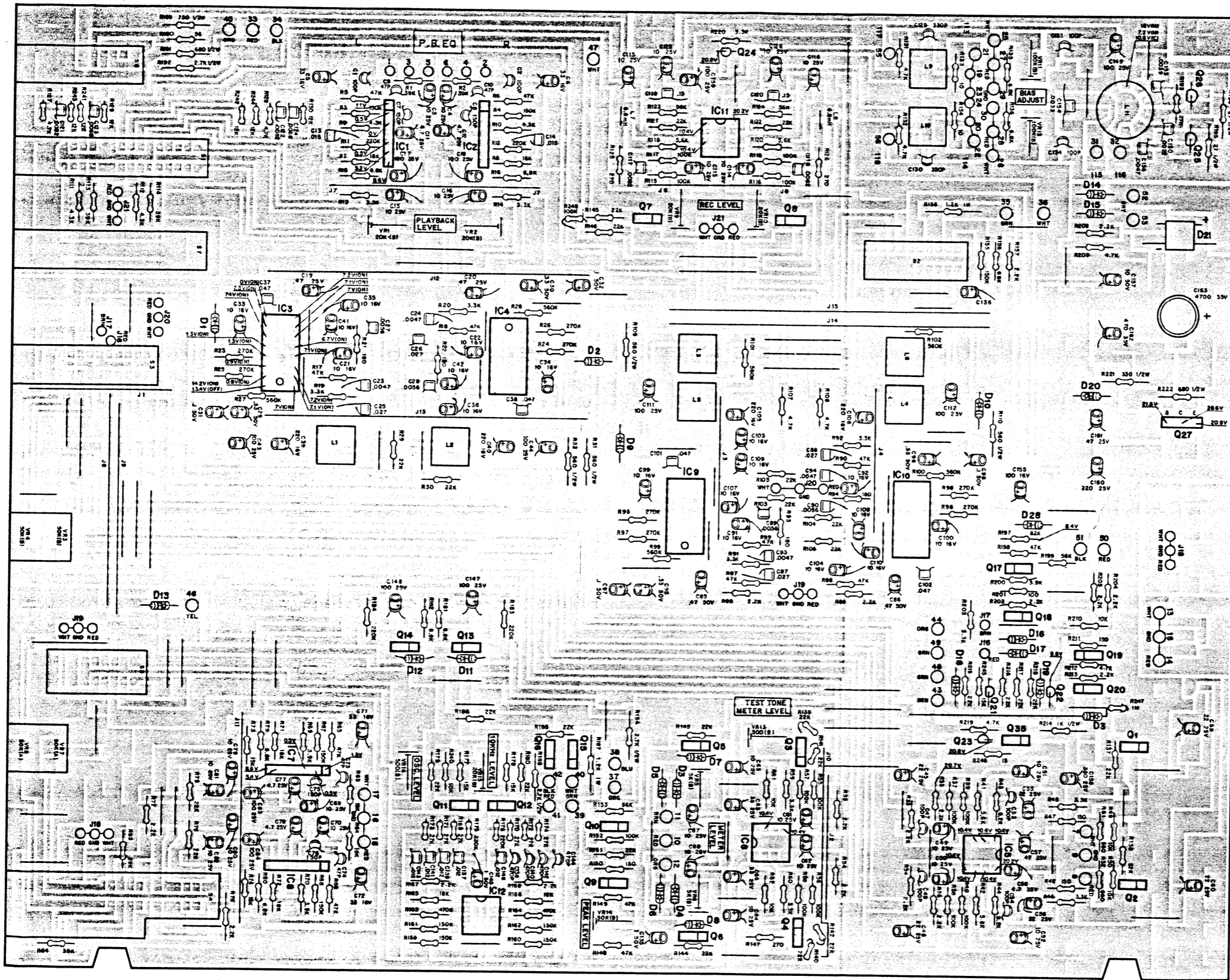
Fig. No.	Parts No.	Description	Remarks
257	D33-0008-08	Felt	☆ 2B
258	D30-0007-08	Back tension brake D	☆ × 3A
259	J31-0441-08	Back tension collar	☆ × 3A
260	J21-2369-08	Motor bracket Y	☆ × 3B
261	J21-2370-08	Motor bracket Z	☆ × 3C
262	G13-0461-08	Damper A	☆ × 2C
263	G13-0462-08	Damper B	☆ × 3B
264	G13-0463-08	Damper C	☆ × 3C
265	J21-2371-08	Flange	☆ × 3C
266	N90-2006-46	SEMUS screw M2 × 6	☆ 1A
267	N19-0576-08	Flat washer	☆ × 2A
268	E23-0304-08	Lug terminal J	1A
269	N09-0590-08	SEMUS screw M2 × 4	2A
270	N30-2615-46	Pan head screw M2.6 × 5	2A
271	N19-0577-08	Flat washer	☆ × 3A
272	N32-2610-46	Flat head screw M2.6 × 10	☆ 2A
273	G01-0760-08	Back tension spring C	☆ 3A
274	N32-2604-46	Flat head screw M2.6 × 4	3C
275	N32-3004-46	Flat head screw M3 × 4	3B
276	D10-0899-08	Rec switch lever E	☆ × 2D
277	S46-1320-08	Leaf switch	☆ 3D
278	N30-3010-46	Pan head screw M3 × 10	3D
279	D33-0011-08	Felt	☆ 3A

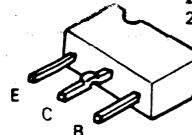
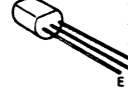
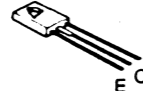
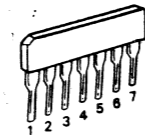
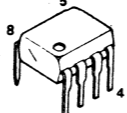
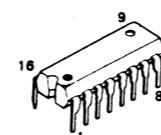


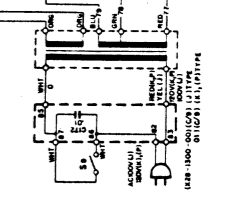
PC BOARD

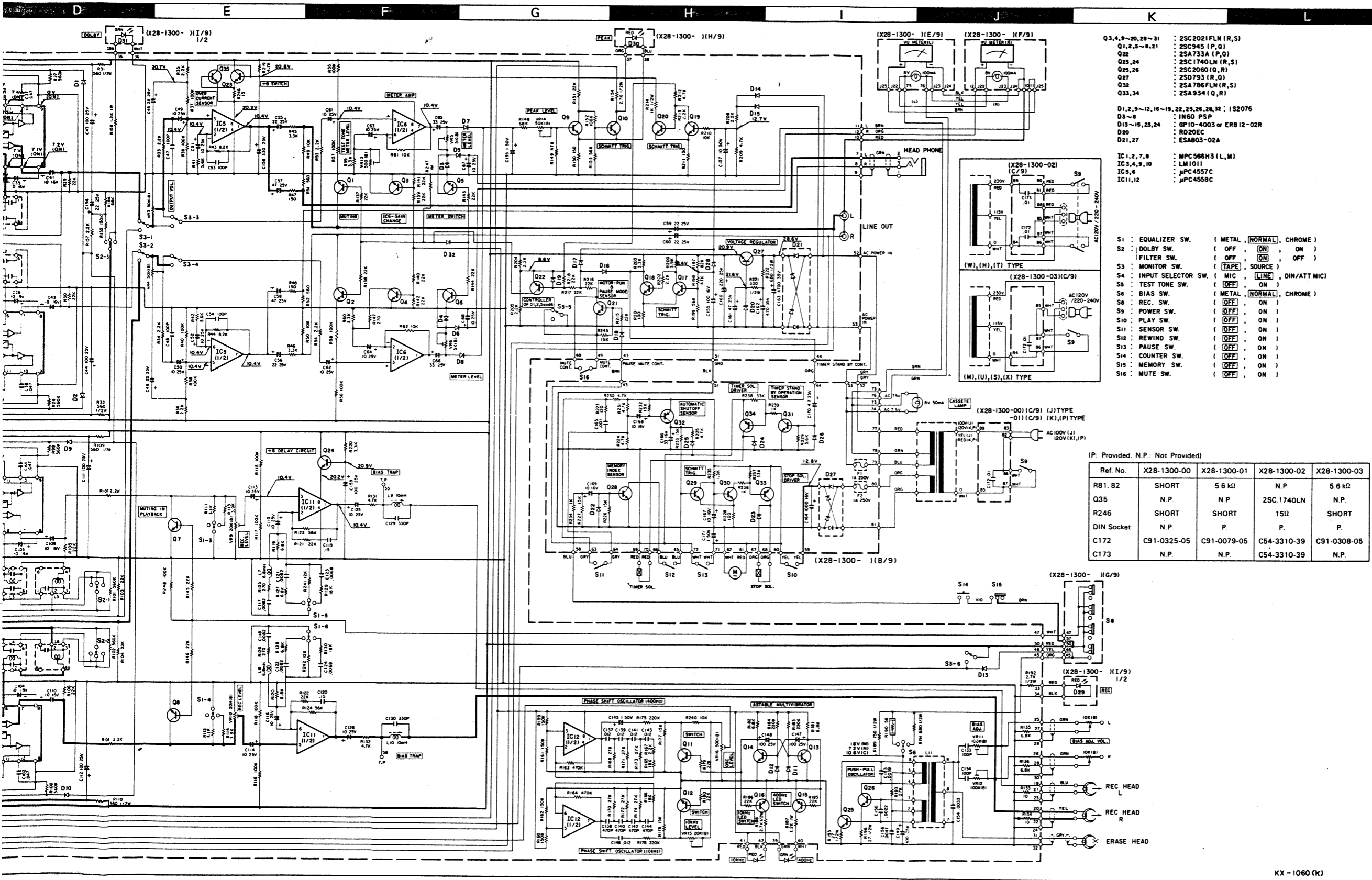
X28-1300-01

Remarks	
☆	2B
☆☆	3A
☆☆	3A
☆☆	3B
☆☆	3C
☆☆	2C
☆☆	3B
☆☆	3C
☆☆	3C
☆☆	1A
☆☆	2A
☆☆	1A
☆☆	2A
☆☆	2A
☆☆	3A
☆☆	2A
☆☆	3A
☆☆	3C
☆☆	3B
☆☆	2D
☆☆	3D
☆☆	3D
☆☆	3A



- | | | | | | | | | | | | | | | |
|---|-------------------|---|---|---|--------|--|----------|---|----------------------|---|--------|---|--|---|
|  | 2SA786
2SC2021 |  | 2SA733A
2SA934
2SC945
2SC1740
2SC2060 |  | 2SD793 |  | μPC566H3 |  | μPC4557C
μPC4558C |  | LM1011 | Q3.4.9~20 : 2SC2021FLN (R,S)
28~31 : 2SC945 (P,Q)
Q1.2.5~8.21 : 2SC945 (P,Q)
Q22 : 2SA733A (P,Q)
Q23.24 : 2SC1740LN (R,S)
Q25.26 : 2SC2060 (Q,R)
Q27 : 2SD793 (R,Q)
Q32 : 2SA786FLN (R,S)
Q33.34 : 2SA934 (Q,R) | D1.2.9~12.16~19.22.25.26.28.32 : 1S2076
D3~8 : 1N60 PSP
D13~15.23.24 : GP10-4003 or ERB12-02R
D20 : RD20EC
D21.27 : ESAB03-02A | IC1.2.7.8 : MPC566H3 (L,M)
IC3.4.9.10 : LM1011
IC5.6 : μPC4557C
IC11.12 : μPC4558C |
|---|-------------------|---|---|---|--------|--|----------|---|----------------------|---|--------|---|--|---|



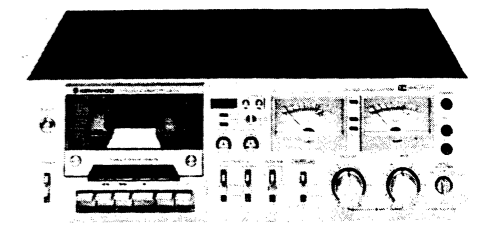


- Q3,4,9~20,28~31 : 2SC2021FLN (R,S)
 - Q1,2,3~8,21 : 2SC945 (P,Q)
 - Q22 : 2SA733A (P,Q)
 - Q23,24 : 2SC1740LN (R,S)
 - Q25,26 : 2SC2060 (Q,R)
 - Q27 : 2SD793 (R,O)
 - Q32 : 2SA706FLN (R,S)
 - Q33,34 : 2SA934 (Q,R)
- D1,2,9~12,16~19,22,25,26,28,32 : 1S2076
 - D3~8 : 1N60 PSP
 - D13~15,23,24 : GP10-4003 or ER812-02R
 - D20 : RD20EC
 - D21,27 : ESAB03-02A
- IC1,2,7,8 : MPC566H3 (L,M)
 - IC4,4,9,10 : LM1011
 - IC5,6 : μPC4557C
 - IC11,12 : μPC4558C

- S1 : EQUALIZER SW. (METAL (NORMAL) CHROME)
- S2 : DOLBY SW. (OFF (ON) ON)
- S3 : FILTER SW. (OFF (ON) OFF)
- S4 : MONITOR SW. (TAPE SOURCE)
- S5 : INPUT SELECTOR SW. (MIC (LINE) DIN/ATT MIC)
- S6 : TEST TONE SW. (OFF ON)
- S7 : BIAS SW. (METAL (NORMAL) CHROME)
- S8 : REC. SW. (OFF ON)
- S9 : POWER SW. (OFF ON)
- S10 : PLAY SW. (OFF ON)
- S11 : SENSOR SW. (OFF ON)
- S12 : REWIND SW. (OFF ON)
- S13 : PAUSE SW. (OFF ON)
- S14 : COUNTER SW. (OFF ON)
- S15 : MEMORY SW. (OFF ON)
- S16 : MUTE SW. (OFF ON)

(P: Provided, N.P.: Not Provided)

Ref. No.	X28-1300-00	X28-1300-01	X28-1300-02	X28-1300-03
RB1, B2	SHORT	5.6 kΩ	N.P.	5.6 kΩ
Q35	N.P.	N.P.	25C.1740LN	N.P.
R246	SHORT	SHORT	15Ω	SHORT
DIN Socket	N.P.	P.	P.	P.
C172	C91-0325-05	C91-0079-05	C54-3310-39	C91-0308-05
C173	N.P.	N.P.	C54-3310-39	N.P.



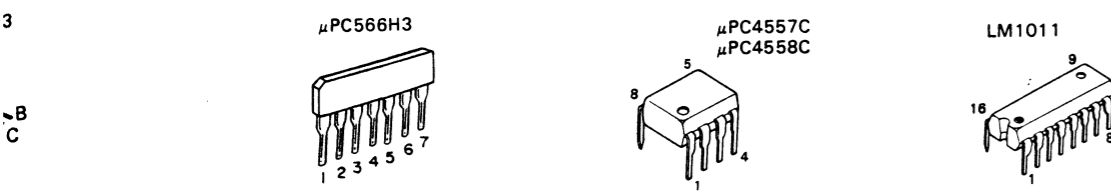
SPECIFICATIONS

- Type : Front Loading Stereo Cassette Deck with Dolby NR System
- Track System : 4-Track, 2-Channel Stereo/Mono Recording/Playback
- Erasing System : AC Bias System (Bias Frequency 85 kHz) AC System
- Tape Speeds : 4.76 cm/sec (1-7/8 ips)
- Heads : Three Ferrite Heads Type Recording and Playback Combination Head x 1 Erasing Head x 1
- Motor : Electronically Controlled DC Motor
- Fast Winding Time : Approx. 85 seconds with C-60 tape
- Frequency Response : Normal Tape 20 Hz to 18,000 Hz (30 Hz to 17,000 Hz ±3 dB) CrO₂ Tape 20 Hz to 20,000 Hz (30 Hz to 19,000 Hz ±3 dB) Metal Tape 20 Hz to 20,000 Hz (30 Hz to 19,000 Hz ±3 dB)
- Signal to Noise Ratio : Dolby NR ON (Over 5 kHz) 63 dB (Normal Tape) 65 dB (CrO₂, Metal Tape) Dolby NR OFF 53 dB (Normal Tape) 55 dB (CrO₂, Metal Tape)
- Harmonic Distortion : Less than 1.0% (at 1 kHz) OVU with Metal Tape
- Wow and Flutter : 0.045% (WRMS)
- Input Sensitivity/Impedance : Line x 2 775 mV/50k ohms DIN x 1 0.1 mV/ohms Europe, U.K. and Scandinavia models 0.75 mV/4 ohms Models for Other Countries
- Output Level/Load Impedance : Microphones x 2 0.19 mV/16k ohms Line x 2 775 mV/100k ohms DIN x 1 775 mV/100k ohms Headphones x 1 48.9 mV/8 ohms to 16 ohms
- Built-in Features : Three Ferrite Heads Type Dolby Noise Reduction System with LED Indicator Three Position Bias Selector (Metal-Normal-Chrome) Three Position Equalization Selector (Metal-Normal-Chrome) Three Position Input Selector (Line-Mic-DIN/ATT Mic) Fine Bias Adjustment Controls with Oscillator LED Test Tone Indicators (400 Hz/10 kHz) Full Auto Shut-Off Mechanism in all Modes Memory Index LED Peak and Recording Indicator Tape Monitor MPX Filter Timer Stand By Mechanism Three Digit Tape Counter Two Large Illuminated VU Meters Two Microphone Jacks, Headphone Jack DIN Rec/Playback Connector AC 120V, 60 Hz: USA and Canada Models AC 120V/220-240V (Switchable), 50/60 Hz Other Countries
- Power Requirements : 14.0 watts
- Power Consumption : 14.0 watts
- Dimensions : W 440 mm (17.5/16") H 153 mm (6") D 378 mm (14.7/8")
- Weight : 8.4 kg (18.5 lbs)
- Supplied Accessories : Stereo Connection Cables x 2 Head Cleaning Kit x 1
- Reference Tape : Normal MAXEL XL1 C-60, Chrome TDK SA C-60, Metal TDK MA-R C-60

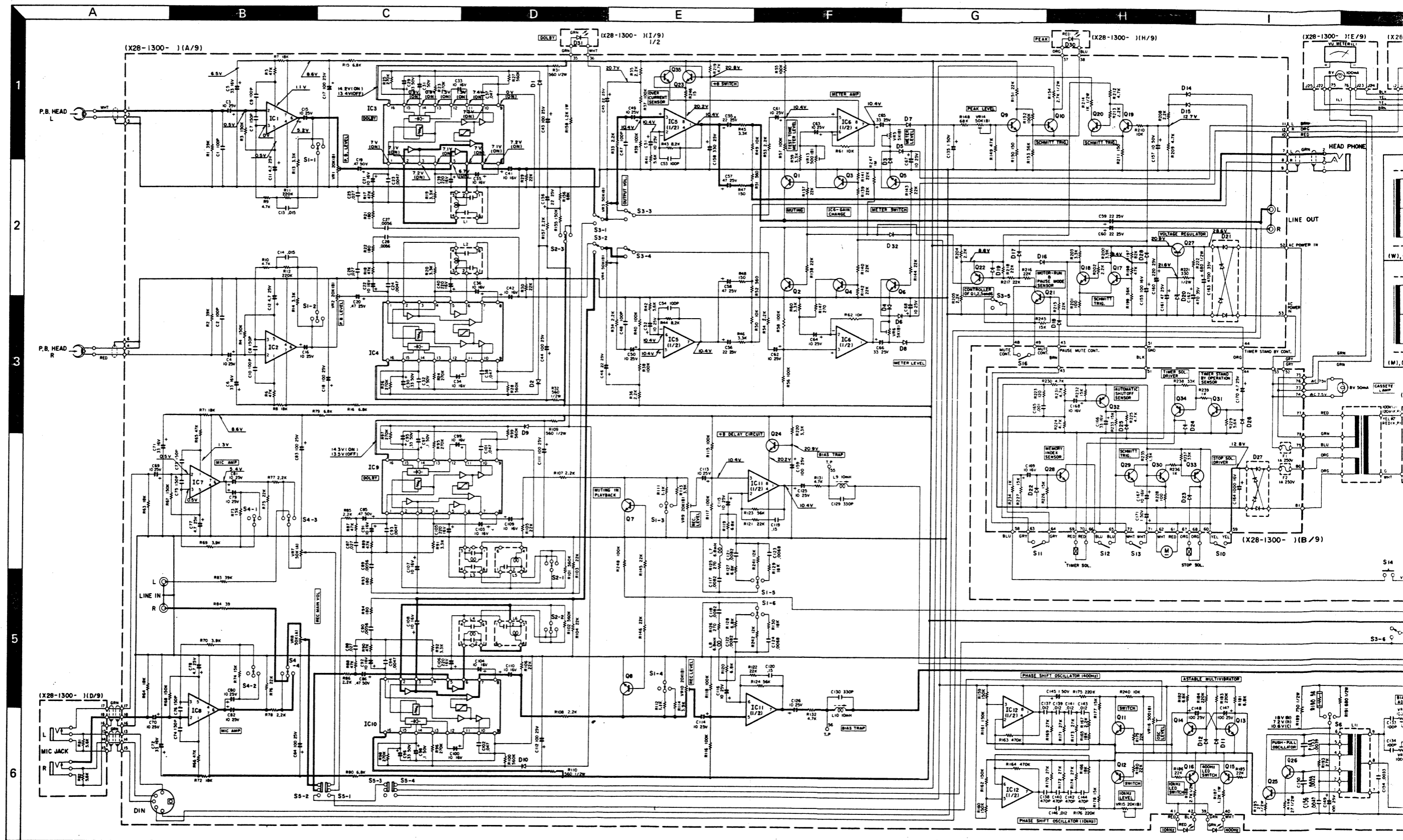
KENWOOD follows a policy of continuous advancements in development. For this reason specifications may be changed without notice.

NOTE: Dolby is trademark of Dolby Laboratories.

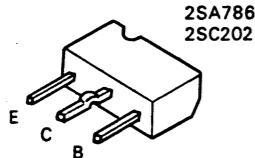
KX-1060 (K)



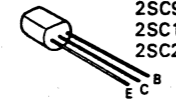
DC voltages are measured with 20 kΩ/V VOM.



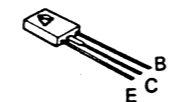
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27



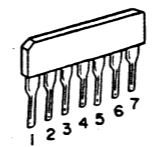
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2SC2021



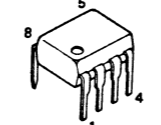
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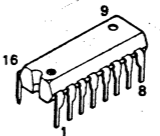
2SD793



μPC566H3



μPC4557C
μPC4558C



LM1011

PARTS LIST

Ref. No. 参照番号	Parts No. 部品番号	Description 部品名 / 规格	Re- marks 備考	Ref. No. 参照番号	Parts No. 部品番号	Description 部品名 / 规格	Re- marks 備考
UNIT(KX-1060)							
1	1A	-		42	3A	B43-0541-03	BADGE *T
2	2A	-		43	6A	D10-0592-24	EJECT LEVER(C) *
3	5A	-		44	5A	D10-0817-03	EJECT LEVER(D)ASSY *
4	6A	-		45	5B	D15-0512-04	PULLEY *
5	5A	-		46	4B	D16-0216-04	COUNTER BELT(A) *
				47	4B	D16-0217-04	COUNTER BELT(B) *
6	5B	-		48	4A	D19-0224-05	DIAL CORD *
7	5A	-		50	4B	D39-0041-05	PCB FITTINGS X3 *
8	4B	-		51	4A	D39-0093-05	DAMPER ASSY *
9	6A	-		52	4B	D40-0472-05	MECHANISM ASSY *
10	6A	-		53	2B	E03-0102-05	3P INLET MS
11	6B	-		53	2B	E03-0102-05	3P INLET UT
12	6A	-		53	2B	E03-0102-05	3P INLET WH
13	5B	-		54	6B	E11-0310-05	PHONE JACK *
14	3B	-		55	1B	E30-0181-05	POWER CORD KP
18	1A	A01-0608-12	METALLIC CABINET *	55	1B	E30-1342-05	POWER CORD X
19	2A	A20-1979-11	FRONT PANEL ASSY *K	55	1B	E30-1305-05	POWER CORD MU
19	2A	A20-1979-11	FRONT PANEL ASSY PM	55	1B	E30-1328-05	POWER CORD ST
19	2A	A20-1979-11	FRONT PANEL ASSY SU	55	1B	E30-1329-05	POWER CORD WH
19	2A	A20-1979-11	FRONT PANEL ASSY XW	56	1B	E30-1331-05	AUDIO CORD
19	2A	A20-1980-11	FRONT PANEL ASSY *T	57	5A	F07-0650-13	HEAD COVER *
19	2A	A20-1981-11	FRONT PANEL ASSY *H	F1	2	F05-1023-05	FUSE 1A 250V *M
-		B46-0055-20	WARRANTY CARD P	F1	2	F05-1023-05	FUSE 1A 250V SU
-		B46-0060-00	WARRANTY CARD T	F1	2	F05-1023-05	FUSE 1A 250V X
-		B46-0062-20	WARRANTY CARD UH	F1	2	F05-1024-05	FUSE 1A 250V *K
-		B46-0063-00	WARRANTY CARD U	F1	2	F05-1024-05	FUSE 1A 250V P
-		B46-0064-10	WARRANTY CARD X	F1	2	F06-1021-05	FUSE 1A 250V *T
-		B50-2334-00	INSTRUCTION MANUAL *K	F1	2	F06-1021-05	FUSE 1A 250V WH
-		B50-2334-00	INSTRUCTION MANUAL SU	58	4A	G01-0731-13	TORSION SPRING(A) *
-		B50-2334-00	INSTRUCTION MANUAL W	59	5A	G01-0732-13	TORSION SPRING(B) *
-		B50-2335-00	INSTRUCTION MANUAL *P	60	6A	G01-0733-13	COIL SPRING(A) *
-		B50-2335-00	INSTRUCTION MANUAL MX	61	4A	G01-0734-03	COIL SPRING(B) *
-		B50-2337-00	INSTRUCTION MANUAL *T	62	4B	G01-0735-03	COIL SPRING(C) *
-		B50-2338-00	INSTRUCTION MANUAL *H	63	6A	G01-0736-23	COIL SPRING *
20	6A	B01-0132-04	PANEL ESCUTCHEON X2 *	64	5A	G01-0752-03	TORSION SPRING(C) *
21	3A	B03-0414-04	DRESSING PLATE *	65	4A	G02-0316-04	FLAT SPRING *
22	4A	B03-0415-03	DRESSING PLATE *	-		H01-2349-14	CARTON BOX *K
23	3A	B03-0416-02	DRESSING PLATE(A) *	-		H01-2349-14	CARTON BOX MS
24	3A	B03-0429-03	DRESSING PLATE(B) *	-		H01-2349-14	CARTON BOX UX
25	2A	B07-0257-04	ESCUTCHEON X2 *	-		H01-2350-14	CARTON BOX *P
26	2A	B07-0287-04	ESCUTCHEON X2 *	-		H01-2351-14	CARTON BOX *T
27	3A	B07-0566-04	ESCUTCHEON (COUNTER) *	-		H01-2352-14	CARTON BOX *W
28	3A	B07-0567-03	ESCUTCHEON (CONTROL) *	-		H01-2353-14	CARTON BOX *H
29	3A	B07-0569-13	ESCUTCHEON (METER L) *	-		H12-0361-02	PACKING FIXTURE
30	3A	B07-0570-13	ESCUTCHEON (METER R) *	-		H20-0416-04	COVER *M
31	2A	B07-0571-03	ESCUTCHEON (HOUSING) *	-		H25-0078-04	BAG
32	3A	B07-0572-04	ESCUTCHEON (BUTTON-RING) *	66	6B	J02-0049-14	FOOT X4
33	2A	B07-0573-04	ESCUTCHEON (BUTTON-RING) *	67	2B	J19-1297-03	LED HOLDER *
34	4A	B08-3204-03	INDICATOR *	68	4A	J19-1908-12	CASSET HOLDER AS SY *
35	3A	B10-0505-04	FRONT GLASS (COUNTER) *	69	4A	J19-1925-04	RING *
36	3A	B10-0508-02	FRONT GLASS *	70	5B	J21-2308-03	FITTINGS(R) ASSY *
37	6A	B31-0512-05	LEVEL METER X2 *	71	4A	J21-2310-03	FITTINGS(L) ASSY *
38	4A	B35-0208-05	COUNTER *	72	4A	J21-2319-03	DOOR FITTINGS *
39	6B	B38-0213-05	LED ASSY(RED) *	73	5A	J21-2320-03	DOOR FITTINGS(R) *
40	6B	B38-0214-05	LED ASSY(GREEN) *	75	2B	J41-0034-05	POWER CORD BUSHING KP
41	4A	B38-0215-05	LAMP ASSY 8V 50MA *	78	4A	J90-0308-05	SCREW GRUMMET *
42	3A	B43-0540-03	BADGE *K	79	6A	K21-0609-04	KNOB X2 (VOLUME) *
42	3A	B43-0540-03	BADGE PM	80	6A	K23-0633-04	KNOB X2 (RE/PLAY) *
42	3A	B43-0540-03	BADGE SU	81	6A	K23-0636-03	KNOB (SELECTOR) *
42	3A	B43-0540-03	BADGE XW	82	6A	K23-0637-03	KNOB X2 (BIS) *
42	3A	B43-0540-03	BADGE H	83	3A	K27-0076-04	KNOB X2 (POWER MONITOR) *

PARTS LIST

Ref. No. 参照番号	Parts No. 部品番号	Description 部品名/規格	Re- marks 備考
② ① 18 1A	A01-0608-12	METALLIC CABINET	*
19 2A	A20-1979-11	FRONT PANEL ASSY	*K
19 2A	A20-1979-11	FRONT PANEL ASSY	PM
19 2A	A20-1979-11	FRONT PANEL ASSY	SU
19 2A	A20-1979-11	FRONT PANEL ASSY	XW
⑤ R221	R43-1333-15	FL-PROOF RD330 J 2H	*
R222	R43-1368-15	FL-PROOF RD680 J 2H	*
VR1 ,2	R12-3301-05	TRIMMING POT. 20K(B)	*
VR3 ,4	R19-4305-05	POTENTIOMETER (OUTPUT)	*
VR5 ,6	R12-2302-05	TRIMMING POT. 5K(B)	*

- ① Exploded view drawing No.
- ② Position in exploded view.
- ③ Symbol of new parts.
- ④ Area to which parts are shipped. Example: A20-1979-11 is the parts No. of FRONT PANEL ASS'Y for the "K" type products (for USA).
When this column is blank, it means that the same type of parts (same parts No.) are used for the products shipped to all areas.
- ⑤ Reference No. in schematic diagram.
- ⑥ Abbreviation of "Flame proof metal oxide film resistor". All capacitors and resistors are listed using abbreviations.
- ⑦ Abbreviations

* Abbreviations of capacitors (Parts No. with initial letter "C").

ELECTRO	Electrolytic capacitor
LL-ELEC	Low leak electrolytic capacitor
NP-ELEC	Non-pole electrolytic capacitor
MICA	Mica capacitor
POLYSTY	Polystyrene capacitor
MYLAR	Mylar capacitor
CERAMIC	Ceramic capacitor
TANTAL	Tantalum capacitor
MF	Metallized film capacitor
OIL	Oil capacitor

The unit "UF" is used in lieu of "μF"

* Abbreviations of resistors (Parts No. with initial letters "R").

RC	Carbon composition resistor
RD	Carbon film resistor
FL-PROOF RD	Flame-proof carbon film resistor
RW	Wire wound power resistor
FL-PROOF RS	Flame-proof metal oxide film resistor
RN	Metal film resistor
2B	Rated wattage 1/8W
2E	Rated wattage 1/4W
2H	Rated wattage 1/2W
3A	Rated wattage 1W
3D	Rated wattage 2W
3F	Rated wattage 3W
3G	Rated wattage 4W
3H	Rated wattage 5W

All resistor values are indicated with the unit (Ω) omitted.

* Abbreviations common to capacitors and resistors.

C	±0.25pF (Used for capacitors only)
D	±0.5pF (Used for capacitors only)
F	±1%
G	±2%
J	±5%
K	±10%
M	±20%
Z	+80% - 20% (Used for capacitors only)
P	+100% - 0% (Used for capacitors only)

- ⑧ Resistors RD (carbon composition resistors) are not listed in the parts list. For values, refer to the schematic diagram.